

Ultrasonic Flaw Detector



# OmniScan SX Smaller. Lighter. Still an OmniScan.









- Cost-efficient, single-group
- Two-axis encoding and data archiving capacity
- Conventional UT, TOFD, and 16:64PR PA capabilities
- 8.4 in. (21.3 cm) touch screen with OmniScan interface
- Compact, lightweight design

### The Lightest and Most User-Friendly OmniScan

### **OmniScan SX**

Olympus is proud to introduce the OmniScan<sup>®</sup> SX, a flaw detector that benefits from more than 20 years of phased array experience and shares the OmniScan DNA. For improved ease of use, the OmniScan SX features a new streamlined software interface displayed on an 8.4 in. (21.3 cm) touch screen. A single-group and non-modular instrument, the OmniScan SX is easy to operate and cost-effective for less demanding applications.

The OmniScan SX comes in two models: the SX PA and SX UT. The SX PA is a 16:64PR phased array unit, which, like the UT-only SX UT, is equipped with a conventional UT channel for pulse-echo, pitch-catch or TOFD inspection. Compared to the OmniScan MX2, the SX is 33% lighter and 50% smaller, offering an unprecedented level of portability for an OmniScan.



### Setup

Inspection setup can be performed in NDT SetupBuilder, and imported directly, via SD card or USB key, to the OmniScan SX. Then, only a few basic operations are required in the instrument, such as setting the gate and range, before acquisition can begin. It is also very easy to create a setup right in the OmniScan SX, thanks to the following features:

- Automatic probe recognition.
- One-step, preconfigured application Wizard.
- Weld Overlay and RayTracing simulation.

#### Calibration

To achieve a code-compliant inspection, the Calibration Wizard ensures that every focal law in every group is the direct equivalent of a single-channel conventional flaw detector. The user is guided step-by-step through the required calibrations, including Velocity, Wedge Delay, Sensitivity, TCG, DAC, AWS, and encoder calibrations. Now, TOFD PCS calibration and lateral wave straightening can be performed automatically.

### Acquisition

The OmniScan SX enables easy configuration of inspection parameters for either manual, one-line, or raster encoded scans. The acquisition is displayed in real time through user-selectable views and offers the ability to store data on a hot-swappable SD card or USB 2.0 device.

- Intelligent layouts.
- Full-screen mode for better visualization of defects.
- Synchronization and measurements can be processed using different gate combinations.

### **Data Analysis and Reporting**

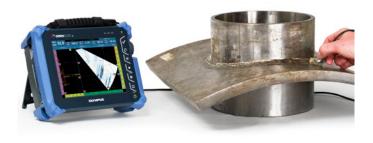
- Data, reference, and measurement cursors for defect sizing.
- Extensive readings database and predefined lists for trigonometry, flaw statistics on axes, volumetric position information, code-based acceptance criteria, corrosion mapping statistics, and more.
- Views are linked for interactive analysis and automatically updated when performing off-line gate repositioning.
- Optimized preconfigured layouts for quick and simple length, depth, and height sizing of flaws.

Whether you prefer performing data analysis on a computer or simply wish to maximize the time your OmniScan is at work in the field, OmniPC or TomoView are the perfect software companions for your OmniScan.

## Affordable and Portable Go a Long Way

The Omniscan<sup>®</sup> SX provides Olympus with a new and versatile tool to add to its arsenal of innovative and creative complete market solutions aimed at simplifying your workflow and improving overall productivity.

### **Phased Array Weld Inspection**



The OmniScan PA is at the heart of the manual and semiautomated phased array weld inspection solutions developed by Olympus for the oil and gas industry. These systems can be used for inspection in compliance with ASME, API, and other code criteria, while offering high-speed detection capabilities, and facilitating indication interpretation.

**TOFD Weld Inspection** 

### **Corrosion Mapping and Composite** Inspection



Zero-degree inspection just became even more accessible with the arrival of the OmniScan SX. For corrosion or composite inspection, Olympus offers field-proven solutions for detection of anomalies or wall loss.



TOFD is an easy and efficient approach for primary detection of weld defects. It is quick, cost-effective and capable of sizing defects present in the volume of the weld, a problematic area for manufacturing defects.

#### **Component Inspection**



Using ultrasonic techniques, inspection of components can detect cracks, wall loss, and other damage. With the capacity for both angle and linear zero-degree beams, the OmniScan SX is a very cost-efficient solution for this type of single-group inspection.

### **OmniScan® SX Specifications**\*

Housing			
Overall dimensions	267 mm × 208 mm × 94 mm		
(W x H x D)	(10.5 in. × 8.2 in. × 3.7 in.)		
Weight	3.4 kg (7.5 lb) with battery		
Data Storage			
Storage devices	SDHC card or most standard USB storage devices		
Data file size	300 MB		
I/O Ports			
USB ports	2 USB ports, compliant with USB 2.0 specifications		
Audio alarm	Yes		
Video output	Video out (SVGA)		
I/O Lines	1		
Encoder	2-axis encoder line (quadrature, up, down, or clock/ direction)		
Digital input	4 digital TTL inputs, 5 V		
Digital output	3 digital outputs TTL, 5 V, 15 mA maximum per output		
Acquisition on/off switch	Yes, through configuration of a digital input		
Power output line	5 V, 500 mA power output line (short-circuit protected)		
Pace input	5 V TTL pace input		
Display	1		
Display size	21.3 cm (8.4 in.) (diagonal)		
Resolution	800 pixels x 600 pixels		
Brightness	600 cd/m <sup>2</sup>		
Viewing angles	Horizontal: -80° to 80° Vertical: -60° to 80°		
Number of colors	16 million		
Туре	TFT LCD		
Power Supply			
Battery type	Smart Li-ion battery		
Number of batteries	1		
Battery life	Minimum 6 hours under normal operating conditions		
Environmental Specificat	ions		
Operating temperature range	-10 °C to 45 °C (14 °F to 113 °F)		
Storage temperature range	−20 °C to 60 °C (−4 °F to 140 °F) with battery −20 °C to 70 °C (−4 °F to 158 °F) without battery		
Relative humidity	Max. 70% RH at 45°C noncondensing		
Ingress protection rating	Designed to meet requirements of IP66		
Shockproof rating	Drop-tested according to MIL-STD-810G 516.6		



OmniScan MX2

If multigroup inspections (ex: two PA probes or combined PA + UT) are required or anticipated, Olympus recommends the OmniScan MX2. This advanced flaw detector's modular platform facilitates the upgrade path you can start with the module in your price/performance range and upgrade later to one of the many other modules available.

OmniScan SX

Connectors	1 Phased Array connector: Olympus PA connector 2 UT connectors: LEMO 00	
Number of focal laws	256	
Probe recognition	Automatic probe recognition	
Pulser/Receiver		
Aperture	16 elements	
Number of elements	64 elements	
Pulser	PA Channels	UT Channel
Voltage	40 V, 80 V, and 115 V	95 V, 175 V, and 340 V
Pulse width	Adjustable from 30 ns to 500 ns; resolution of 2.5 ns	Adjustable from 30 ns to 1,000 ns; resolution of 2.5 ns
Pulse shape	Negative square wave	Negative square wave
Output impedance	$35 \Omega$ (pulse-echo mode); $30 \Omega$ (pitch- catch mode)	<30 Ω
Receiver	PA Channels	UT Channel
Gain	0 dB to 80 dB, maximum input signal 550 mVp-p (full-screen height)	0 dB to 120 dB maximum input signal 34.5 Vp-p (full-screen height)
Input impedance	60 Ω (pulse-echo mode); 150 Ω (pitch- catch mode)	$60 \Omega$ (pulse-echo mode) 50 Ω (pulse-receive mode)
System bandwidth	0.5 MHz to 18 MHz (NOTE: The previously stated 0.6 MHz lower limit used a strict –3 dB attenuation for the cutoff frequency.)	0.25 MHz to 28 MHz (-3 dB)
Beamforming		
Scan type	Sectorial or linear	
Group quantity	1	
Data Acquisition	PA Channels	UT Channel
Digitizing frequency	100 MHz	100 MHz
Maximum pulsing rate	Up to 6 kHz (C-scan)	
Data Processing	PA Channels	UT Channel
Number of data points	Up to 8,192	
Real-time averaging	PA: 2, 4, 8, 16 UT: 2, 4, 8, 16, 32, 64	
Rectifier	RF, full wave, half wave +, half wave -	
Filtering	3 low-pass, 3 band-pass, and 5 high-pass filters	3 low-pass, 6 band- pass, and 3 high-pass filters (8 low-pass filters when configured in TOFD)
Video filtering	Smoothing (adjusted to probe frequency range)	
Data Visualization		
A-scan refresh rate	A-scan: 60 Hz; S-scan: 60	Hz
Data Synchronization		
On internal clock	1 Hz to 6 kHz	
On encoder	On 2 axes: from 1 to 65,53	6 steps
Programmable Time-C	Corrected Gain (TCG)	
-	16: One TCG (time-corrected gain) curve per focal law	
Number of points		
Number of points Maximum slope	40 dB/10 ns	
	40 dB/10 ns	
Maximum slope	40 dB/10 ns	

The OmniScan SX meets or exceeds the minimum instrumentation and software requirements as specified in ASME, AWS, API, and EN codes.

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