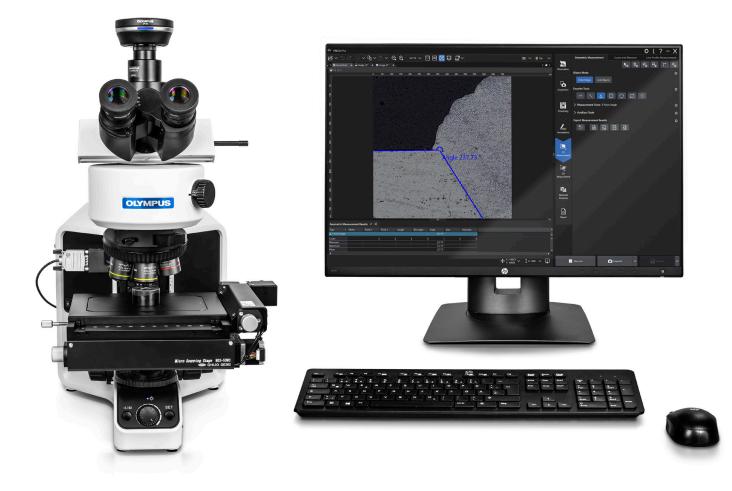
BX53M/BXFM System Microscope Advanced Microscopy Simplified





Designed for Industrial and Materials Science Applications



Designed with modularity in mind, the BX3M series provide versatility for a wide variety of materials science and industrial applications. With improved integration with PRECiV[™] software, the BX3M provides a seamless workflow for standard microscopy and digital imaging users from observation to report creation.

Advanced Microscopy Simplified

User-Friendly

Simplified and guided operation of the microscope settings makes it easier adjust and reproduce system settings.

Functional

Designed for traditional industrial microscopy, the BX3M has expanded functionality to meet a broader range of applications and inspection techniques.

Precision Optics

We have a long history of producing quality optics, providing superior images both in the eyepieces and on the monitor.

Fully Customizable

Modular design gives you the flexibility to build a system that meets your specific needs.

Intuitive Microscope Controls: Comfortable and Easy to Use

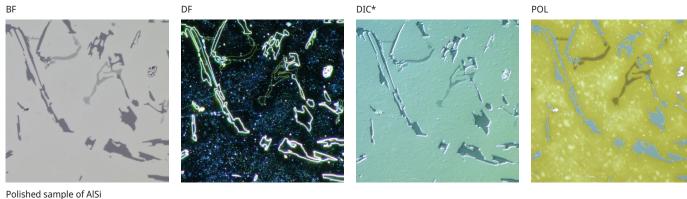
When performing inspection tasks, it often takes a long time to adjust the microscope settings, acquire the image, and make the necessary measurements to satisfy reporting requirements. You may need to invest time and money for professional microscope training, or work with limited knowledge about a microscope's full potential.

The BX3M microscope simplifies complex microscopy tasks through its well-designed and easyto-use controls. You can get the most out of the microscope without the need for extensive training. The microscope's easy, comfortable operation also improves reproducibility by minimizing human error.

Simple Illuminator: Traditional Techniques Made Easy

The illuminator minimizes complicated actions that are usually necessary during microscope operation. A dial at the front of the illuminator enables you to easily change the observation method. You can quickly switch between the most frequently used observation methods in reflected light microscopy, such as from brightfield to darkfield to polarized light, to readily change between different types of analyses. In addition, simple polarized light observation is adjustable by rotating the analyzer.



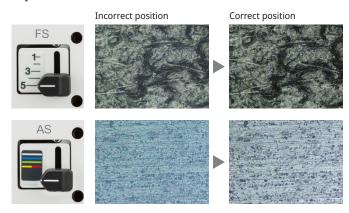


*Requires DIC slider for use

3

Intuitive Microscope Controls

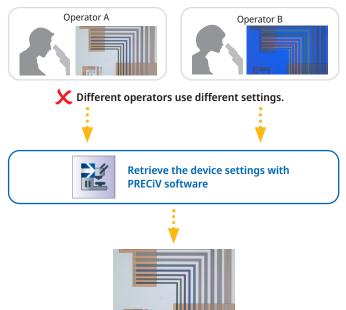
Using the proper aperture stop and field stop settings provides good image contrast and makes full use of the objective's numerical aperture. The legend guides you to the correct setting based on the observation method and objective in use.



Easily Restore Microscope Settings: Coded Hardware



Coded functions integrate the BX3M series' hardware settings with PRECiV[™] image analysis software. The observation method, illumination intensity, and magnification are automatically recorded by the software and stored with the associated images. Since inspections can always be conducted with the same observation settings, it's easy to deliver reliable inspection results.





Different operators can use the same settings.

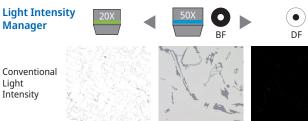
Focus Scale Index: Find the Focus Quickly

The focus scale index on the frame supports quick access to the focal point. Operators can roughly adjust the focal point without viewing the sample through an eyepiece, saving time when inspecting samples that are different heights.



Light Intensity Manager: Consistent Illumination

During the initial setup, the illumination intensity can be adjusted to match the specific hardware configuration of the coded illuminator and/or coded nosepiece.



The image gets too bright or dark when changing the magnification or observation method.

Light Intensity Manager





The light intensity is automatically adjusted to produce the optimal image when changing magnification or observation method.

Easy and Comfortable Operation

A system's design can affect your work efficiency. Both standalone microscope systems and those integrated with PRECiV image analysis software benefit from convenient handset controls that clearly display the hardware position. The simple handsets enable you to focus on the sample and the inspection they need to perform.



Hand switch for motorized nosepiece rotation



Hand switch



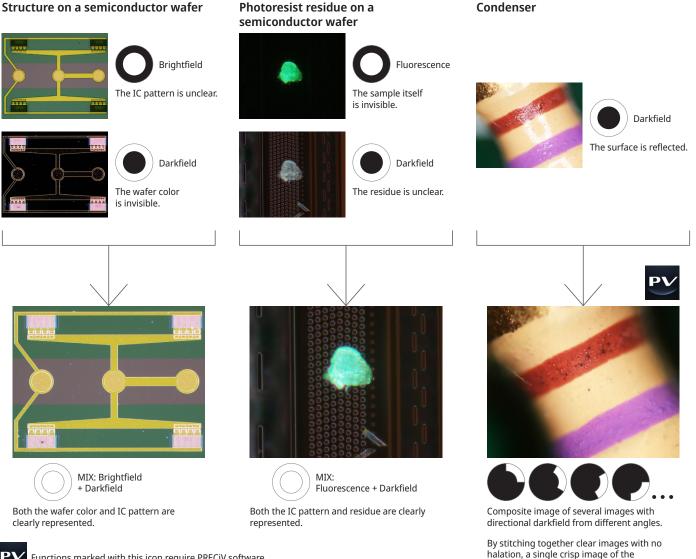
Functionality for a Range of **Inspection and Analytical Tasks**

The BX3M series maintains traditional conventional microscopy contrast methods, such as brightfield, darkfield, polarized light, and differential interference contrast. As new materials are developed, many of the difficulties associated with detecting defects using standard contrast methods can be solved using advanced microscopy techniques for more accurate and reliable inspections. New illumination techniques and options for image acquisition within PRECiV image analysis software give you more choices of how to evaluate your samples and document findings. In addition, the BX3M microscope also accommodates larger-sized, heavier, and more specialized samples than conventional models.

Advanced Imaging

MIX Observation: The Invisible Becomes Visible

The BX3M series' MIX observation technology combines traditional illumination methods with darkfield illumination. When the MIX slider is used, its ring of LEDs shine directional darkfield on the sample. This has a similar effect to traditional darkfield, but provides the ability to select a quadrant of the LEDs to direct the light from different angles. This combination of directional darkfield and brightfield, fluorescence, or polarization is called MIX illumination and is especially helpful to highlight defects and differentiate raised surfaces from depressions.



sample is created.

Instant Panorama: Easy Panoramic Imaging



EFI: Create All-in-Focus Images

PRECiV Desktop.

The Extended Focus Imaging (EFI) function within PRECiV software captures images of samples whose

height extends beyond the objective's depth of focus and

stacks them together to create one image that is all in focus.

EFI can be executed with either a manual or motorized Z-axis

and creates a height map for easy structure visualization. It is

also possible to construct an EFI image while offline within

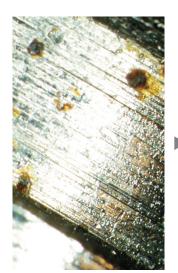
You can now stitch images easily and quickly just by moving the XY knobs on the manual stage; no motorized stage is necessary. PRECiV[™] software uses pattern recognition to generate a panoramic image giving users a wider field of view than a single frame.

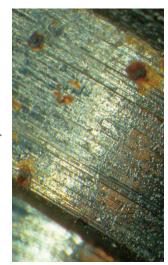


Instant Panorama image of a coin

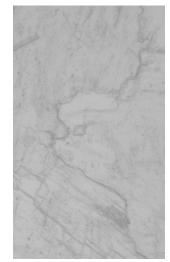
HDR: Bright and Dark Areas

Using advanced image processing, high dynamic range (HDR) adjusts for differences in brightness within an image to reduce glare. HDR improves the visual quality of digital images, helping to generate professional-looking reports.

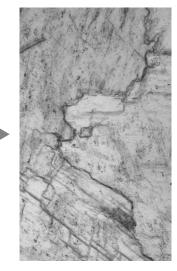




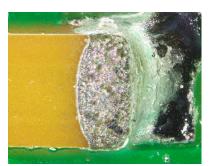
Clearly exposed for both dark and bright regions by HDR (Sample: Fuel injector bulb)



Contrast enhancement by HDR (Sample: Sliced magnesite)







EFI image of a capacitor on a PCB

- .



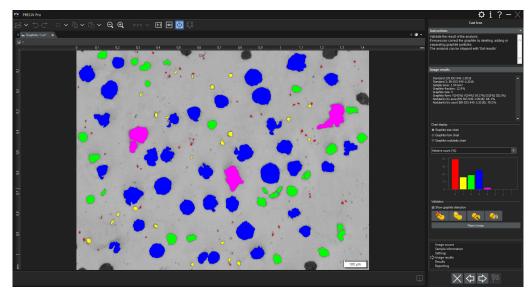
Advanced Measurement

Routine or Basic Measurement

Various measurement functions are available through PRECiV software so that the user can easily obtain useful data from the images. For quality control and inspection, measuring features on images is often required. All levels of PRECiV licenses include interactive measurement functions such as distances, angles, rectangles, circles, ellipses, and polygons. All measured results are saved with the image files for further documentation.

Count and Measure

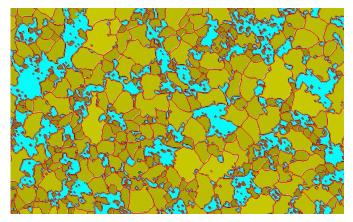
Object detection and size distribution measurement are among the most important applications in digital imaging. PRECiV software incorporates a detection engine that utilizes threshold methods to reliably separate objects (e.g., particles, scratches) from the background.



Count and Measure

Materials Science Solutions

PRECiV[™] offers an intuitive, workflow-oriented interface for complex image analysis. At the click of a button, complex image analysis tasks can be executed quickly, precisely, and in compliance with most common industrial standards. With a significant reduction in processing time for repeated tasks, material scientists can concentrate on analysis and research. Modular add-ins for inclusions and intercept charts are easily performed at any time.

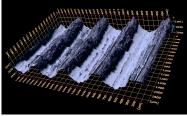


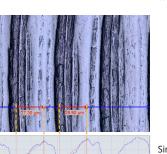
Grain sizing planimetric solution with secondary phase



3D Sample Measurement

When using an external coded or motorized focus drive, an EFI image can be quickly captured and displayed in 3D. The height data acquired can be used for 3D measurements on the profile or from the single view image.





3D surface view (roughness test sample)

Single view and 3D profile measurement

Advanced Sample Capacity

View More Sample Types and Sizes

The 150 × 100 mm stage provides a longer travel in the X direction than previous models. This, together with the flattop design, enables large samples or multiple samples to be easily placed on the stage. The stage plate has tapped holes to attach a sample holder. The larger stage provides flexibility to users by enabling them to inspect more samples on one microscope, saving valuable lab space. The stage's adjustable torque facilitates fine positioning under high magnification with a narrow field of view.

Flexibility for Sample Height and Weight

Samples up to 105 mm (4.1 in.) can be mounted on the stage with the optional modular unit. Due to the improved focusing mechanism, the microscope can accommodate a total weight (sample + stage) of up to 6 kg (13.2 lb). This means that larger and heavier samples can be inspected on the BX3M microscope, so fewer microscopes are required in the lab. By strategically positioning a rotatable holder for 6-inch wafers off-center, users can observe the whole wafer surface by just rotating the holder when moving through the 100 mm travel range. The stage's torque adjustment is optimized for ease of use and the comfortable handle grip makes it easy to find the region of interest of the sample.

Flexibility for Sample Size

When samples are too large to place on a traditional microscope stage, the core optical components for reflected light microscopy can be arranged in a modular configuration. The BXFM modular system can be mounted on a larger stand via a pole or mounted to another instrument of choice using a mounting bracket. This enables users to take advantage of our renowned optics, even when their samples are unique in size or shape.



BX53MRF-S



ESD Compatible: Protect Electronic Devices from Electrostatic Discharge

The BX3M has an ESD dissipation capability that protects electronic devices from static electricity caused by human or environmental factors.

A History of Leading-Edge Optics

Our history of developing high-quality optics has resulted in a record of proven optical quality and microscopes that offer excellent measurement accuracy.

Wavefront Aberration Control

When using a microscope for advanced research or system integration, optical performance must be standardized for all objectives. Our UIS2 objectives go beyond conventional numerical aperture (NA) and working distance (WD) performance standards by providing wavefront aberration control that minimizes the aberrations that lower resolution.

LED Illumination

The BX3M utilizes a high-intensity white LED light source for both reflected and transmitted light. The LED maintains a consistent color temperature regardless of intensity. LEDs provide efficient, long-life illumination that is ideal for inspecting materials science applications.

Combined high numerical aperture and long working distance

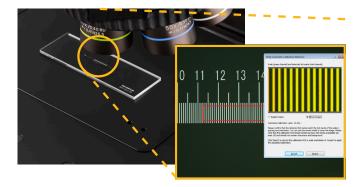
Objective lenses are crucial to a microscope's performance. The MXPLFLN objectives add depth to the MPLFLN series for epi-illumination imaging by maximizing numerical aperture and working distance at the same time. Higher resolutions at 20X and 50X magnifications typically mean shorter working distances, which forces the sample or objective to be retracted during objective exchange. In many cases, the MXPLFLN series' 3 mm working distance eliminates this problem, enabling faster inspections with less chance of the objective hitting the sample.

Conventional 50X objective: NA 0.8, WD 1 mm MXPLFLN50X: NA 0.8, WD 3mn 1 mm 3 mm

Model Name	NA	WD	Model Name	NA	WD
MPLFLN20X	0.45	3.1 mm	MXPLFLN20X	0.6	3 mm
MPLFLN20XBD	0.45	3 mm	MXPLFLN20XBD	0.55	3 mm
MPLFLN50X	0.8	1 mm	MXPLFLN50X	0.8	3 mm
MPLFLN50XBD	0.8	1 mm	MXPLFLN50XBD	0.8	3 mm

Auto Calibration

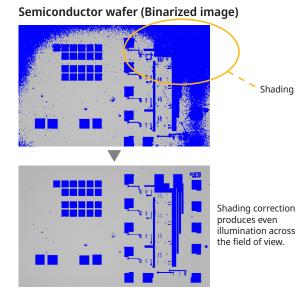
Similar to digital microscopes, automatic calibration is available when using PRECiV™ software. Auto calibration eliminates human variability in the calibration process, leading to more reliable measurements. Auto calibration uses an algorithm that automatically calculates the correct calibration from an average of multiple measurement points. This minimizes variance introduced by different operators and maintains consistent accuracy, improving reliability for regular verification.



Shading Correction

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PRECiV software features shading correction to accommodate for shading around the corners of an image. When used with intensity threshold settings, shading correction provides a more precise analysis.



Applications

Reflected light microscopy spans a range of applications and industries. These are just a selection of examples of what can be achieved using different observation methods.

Darkfield / MIX with Brightfield IC pattern on a semiconductor wafer

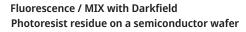


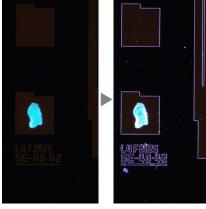
Darkfield

MIX with Brightfield

Darkfield is used to observe scattered or diffracted light from a sample. As only things that are not flat reflect this light, imperfections clearly stand out. Inspectors can identify even minute flaws. Darkfield is ideal for detecting minute scratches or flaws on a sample and examining mirror surface samples, including wafers.

The MIX function of brightfield/darkfield enables the observation of both the IC pattern and wafer color.





This technique is used for samples that fluoresce

illuminated with a specially designed filter cube

that can be selected to the specific application.

The MIX function of fluorescence/darkfield enables the observation

(emit light of a different wavelength) when

It is used to inspect for contamination on

and crack detection through the use of

of both the photoresist residue and IC pattern.

semiconductor wafers, photoresist residues,

Fluorescence

fluorescent dye.

MIX with Darkfield

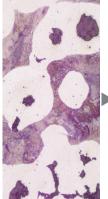
Transmitted Light

MIX with Brightfield

This observation technique is used for transparent samples such as LCDs, plastics,

• The MIX function of brightfield/transmitted light enables the observation of both the filter color and circuit pattern.

Spheroidal graphite cast iron



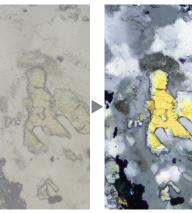
Brightfield



Interference Contrast

Differential interference contrast (DIC) is an observation technique where the height of a sample, normally not detectable in brightfield, is visible as a relief, similar to a 3D image with improved contrast. It is ideal for inspections of samples that have very minute height differences, including metallurgical structures and minerals.

Sericite

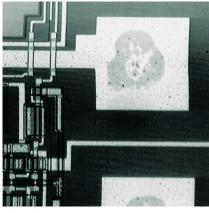


Brightfield

This microscopic observation technique utilizes polarized light generated by a set of filters (analyzer and polarizer). The characteristics of the sample directly affect the intensity of the light reflected through the system. It is used for metallurgical structures (i.e., growth pattern of graphite on nodular casting iron), minerals, LCDs, and semiconductor materials.

Polarized Light

Electrode section

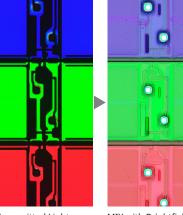


Infrared (IR)

IR observation is used for nondestructive inspections of defects inside IC chips and other electronic devices constructed with silicon or glass that easily transmit IR wavelengths of light.

and glass materials.

Transmitted Light / MIX with Brightfield LCD color filter



Choose the Configuration for Your Needs

Six BX53M suggested configurations provide the flexibility to select the system that best meets your needs.

	General use
Entry	Standard
Easy set up with basic features	Simple to use with versatile upgrades
LCD color filter (Tranmitted/BF)	Microstructure with ferritic grains (Reflected/DF)

■: Standard □: Option

Microscope frame			Reflected or Reflected / Transmitted			
Observation method R-BF :Brightfield (Reflected) T-BF :Brightfield (Reflected/Transmitted) DF :Darkfield DIC :Differential interference contrast/Simple polarization MIX :MIX FL :Fluorescence		Standard	R-BF T-BF		R-BF DF	T-BF
POL :Polalization	:Infrared IL :Polalization BF can be used when selecting a "Refrected/Transmitted microscope frame.	Option	DIC		DIC	MIX
Simple illuminator to readily chang	ge analysis type		-			
Aperture legend to support correct	t AS/FS setting		_			
Coded hardware to easily restore s	setting		-			
Focus scale index to find the focus	quickly					
Light intensity manager for consis	stent illumination					
Easy and comfortable hand switch	operation					
MIX observation to make invisible visible						
Objectives	Objectives *For details, please refer to the specification table			Select from 3 sets of objective grades based on your applications		
Stage on page 25.			Select from 5 stages based on the size of your samples			amples

Advanced

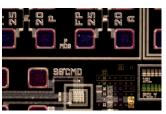
Supports numerous advanced unique features



Copper wire of coil (BF+DF/MIX)

Fluorescence

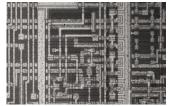
Ideally suited for fluorescence observation



Resist on the IC pattern (FL+DF/MIX)

Dedicated use Infrared

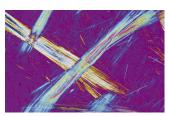
Designed to use infrared observation to inspect integrated circuits



"Silicon layering IC pattern (IR)"

Designed for observing birefringence characteristics

Polarization



Asbestos (POL)









Reflected or Refle	cted / Transmitted	Reflected	Transmitted				
R-BF T-BF DF MIX	R-BF T-BF DF FL	R-BF IR	T-BF POL				
DIC	MIX DIC	_	_				
	-	-	-				
		-					
		-					
	-	-					
		-	_				
		_	_				
Select from 3 sets of objective g	Objectives for IR	Objectives for POL					
Selec	Select from 5 stages based on the size of your samples						

Example Configurations for Materials Science

BX53M Reflected and Reflected/Transmitted Light Combination

There are two types of microscope frames in the BX3M series, one for reflected light only and one for both reflected and transmitted light. Both frames can be configured with manual, coded, or motorized components. The frames are outfitted with ESD capability to protect electronic samples.



BX53MRF-S example configuration

BX53M IR Combination

IR objectives can be used for semiconductor inspection, measurement, and processing applications where imaging through silicon is required to see the pattern. 5X to 100X infrared (IR) objectives are available with chromatic aberration correction from visible light wavelengths through the near infrared. For high- magnification work, rotating the correction collar of the LCPLN-IR series of lenses corrects for aberrations caused by sample thickness. A clear image is obtained with a single objective.

Objectives	Magnifi- cations	NA	W.D. (mm)	Cover Glass Thickness (mm)	Silicon Thickness (mm)	Resolution*1 (µm)
LMPLN-IR*2	5X 10X	0.10 0.30	23 18	0-0.17 0-0.17	_	6.71* ³ 2.24* ³
LCPLN-IR*2	20X 50X 100X	0.45 0.65 0.85	8.3 4.5 1.2	0-1.2 0-1.2 0-0.7	0-1.2 0-1.2 0-1.0	1.49* ³ 1.03* ³ 0.79* ³

*1 Resolutions calculated with aperture iris diaphragm wide open

*2 Limited up to FN 22, not compatible with FN 26.5 *3 With the use of 1100 nm



BX53MTRF-S example configuration





Without correction corrected

IR objectives

BX53M Polarized Light Combination

The optics of the BX53M polarized light provide geologists with the right tools for high-contrast polarized light imaging. Applications such as mineral identification, investigating the optical characteristics of crystals, and observing solid rock sections benefit from system stability and precise optical alignment.

Bertrand Lens for Conoscopic and Orthoscopic **Observations**

With a U-CPA conoscopic observation attachment, switching between orthoscopic and conoscopic observation is simple and fast. It is focusable for clear back focal plane interference patterns. The Bertrand field stop makes it possible to obtain consistently sharp and clear conoscopic images.



Polarized light accessories





BX53M orthoscopic configuration

Five different compensators are available to measure

Measurement retardation level

birefringence in rock and

mineral thin sections.

BX53M conoscopic/ orthoscopic configuration

An Extensive Range of Compensator and Wave Plates

Strain-Free Optics

Thanks to our sophisticated design and manufacturing technology, the UPLFLN-P strain-free objectives reduce internal strain to the minimum. This means a higher EF value, resulting in excellent image contrast.



UPLFLN-P strain-free objectives

UPLFLN-P series		
Objectives	NA	W.D.
UPLFLN 4XP	0.13	17.0 mm
UPLFLN 10XP	0.30	10.0 mm
UPLFLN 20XP	0.50	2.1 mm
UPLFLN 40XP	0.75	0.51 mm
UPLFLN 100XOP	1.30	0.2 mm
PLN-P*		
Objectives	NA	W.D.
PLN 4XP	0.10	18.5 mm
ACHN-P series*		
Objectives	NA	W.D.
ACHN 10XP	0.25	6.0 mm
ACHN 20XP	0.40	3.0 mm
ACHN 40XP	0.65	0.45 mm
ACHN 100XOP	1.25	0.13 mm
*Limited up to FN 22, not con	natible with EN 26.5	·

ranges from 0 to 20λ. For easier measurement and high image contrast, the Berek and retardation level in the entire field of view. Measuring range of compensators

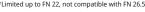


Senarmont compensators can be used, which change the

5 5 1		
Compensator	Measurement Range	Applications
Thick Berek (U-CTB)	0/11000 nm (20λ)	Measurement of high retardation level (R*>3λ), (crystals, macromolecules, fiber, etc.)
Berek (U-CBE)	0/1640 nm (3λ)	Measurement of retardation level (crystals, macromolecules, living organisms, etc.)
Senarmont Compensator (U-CSE)	0/546 nm (1λ)	Measurement of retardation level (crystals, living organisms, etc.) Enhancement of Image Contrast (living organisms, etc.)
Brace-Koehler Compensator 1/30λ (U-CBE2)	0/20 nm (1/30λ)	Measurement of image contrast (living organisms, etc.)
Quartz Wedge (U-CWE2)	500/2200 nm (4λ)	Approximate measurement of retardation level (crystal, macromolecules, etc.)

*R = retardation level

For more accurate measurement, it is recommended that compensators (except U-CWE2) be used together with the interference filter 45-IF546





BXFM System

The BXFM system can be adapted to special applications or integrated into other instruments. The modular construction provides for straightforward adaptation to unique environments and configurations with a variety of special small illuminators and fixturing mounts.

Modular Design: Build Your System Your Way

Microscope Frames

There are two microscope frames for reflected light; one also has transmitted light capability. An adaptor is available to raise the illuminator to accommodate taller samples.

	Possible	Reflected light	Transmitted light	Sample height
1	BX53MRF-S			0-65 mm
2	BX53MTRF-S			0-35 mm
1, 3	BX53MRF-S + BX3M-ARMAD			40-105 mm
2, 3	BX53MTRF-S + BX3M-ARMAD			40-75 mm

Convenient accessories for microscopy use.

-	HP-2	Hand press
-	COVER-018	Dust cover



Stands

For microscopy applications where the sample will not fit on a stage, the illuminator and optics can be mounted on a larger stand or to another piece of equipment.

BXFM + BX53M illuminator configuration

	5	
1	BXFM-F	Frame interface is wall mounting/32 mm pillar
2	BX3M-ILH	Illuminator holder
3	BXFM-ILHSPU	Counter spring for BXFM
6	SZ-STL	Large stand

BXFM + U-KMAS illuminator configuration

	•	ga.a.co.
1	BXFM-F	Frame interface is wall mounting/32 mm pillar
4	BXFM-ILHS	U-KMAS holder
5	SZ-STL	Large stand



Tubes

For microscope imaging with eyepieces or for camera observation, select tubes by imaging type and operator's posture during observation.

		FN	Туре	Angle type	Image	Number of diopter adjustment mechanisms
1	U-TR30-2	22	Trinocular	Fixing	Reverse	1
2	U-TR30IR	22	Trinocular for IR	Fixing	Reverse	1
3	U-ETR-4	22	Trinocular	Fixing	Erect	—
4	U-TTR-2	22	Trinocular	Tilting	Reverse	—
5	U-SWTR-3	26.5	Trinocular	Fixing	Reverse	-
6	U-SWETTR-5	26.5	Trinocular	Tilting	Erect	_
7	U-TLU	22	Single port	_	_	_
8	U-SWATLU	26.5	Single port	-	—	-



Illuminators

The illuminator projects light onto the sample based on the observation method selected. Software interfaces with coded illuminators to read the cube position and automatically recognize the observation method.



	: Possible	Coded function	Light source	BF	DF	DIC	POL	IR	FL	MIX	AS/FS
1	BX3M-RLAS-S	Fixed 3 cube position	LED - built in								
			LED								
2	BX3M-URAS-S	Attachable 4 cube position	Halogen lamp								
			Mercury/Light guide								
2	DY2M DLA C		LED								
3	BX3M-RLA-S		Halogen lamp								
4	BX3M-KMA-S		LED - built in								
5	BX3-ARM	Mechanical arm for transmitt	ed light		-						
6	U-KMAS		LED								
6	U-NIVIAS		Halogen lamp								

Light Sources

Light sources and power supplies for sample illumination: choose the appropriate light source for the observation method.

Standard LED light source configuration

1	BX3M-LEDR	LED lamp housing for reflected light
2	U-RCV	DF converter for BX3M-URAS-S, required for observation with DF when necessary
3	BX3M-PSLED	Power supply for LED lamp housing, requires BXFM system
4	BX3M-LEDT	LED lamp housing for transmitted light

Fluorescence light source configuration 5 U-LLGAD Light guide adaptor DF converter for BX3M-URAS-S, required for observation with DF 2 U-RCV when necessary 6 U-LLG150 Light guide, length:1.5 m (4.9 ft) 7 U-LGPS Light source for fluorescence 8, 9 U-LH100HG(HGAPO) Mercury lamp housing for fluorescence DF converter for BX3M-URAS-S, required for observation with DF when necessary LU-RCV 2 Power supply for 100 W mercury lamp U-RFL-T 10

Halogen lamp and halogen lamp IR light source configuration

11	U-LH100IR	Halogen lamp housing for IR
12	U-RMT	Extender cable for halogen lamp housing, cable length 1.7 m (5.6 ft) (requires cable extension when necessary)
13, 14	TH4-100 (200)	100 V (200 V) specification power supply for 100 W/50 W halogen lamp
15		Hand switch for light intensity of halogen lamp (dimmer TH4-100 (200) without hand switch)



Nosepieces

Attachment for objectives and sliders. Select by the number of objectives needed and types; also with/without slider attachment.

	Possible	Туре	Holes	BF	DF	DIC	MIX	ESD	Number of centering holes
1	P4RE	Manual	4						4
2	U-5RE-2	Manual	5						
3	U-5RES-ESD	Coded	5						
4	U-D6RE	Manual	6						
5	U-D6RES	Coded	6						
6	U-D5BDREMC	Motorized	5						
7	U-D6BDRE	Manual	6						
8	U-D5BDRES-ESD	Coded	5						
9	U-D6BDRES-S	Coded	6						
10	U-D6REMC	Motorized	6						
11	U-D6BDREMC	Motorized	6						
12	U-D5BDREMC-VA	Motorized	5						



Sliders

Select the slider to complement traditional brightfield observation. The DIC slider provides topographic information about the sample with options to maximize contrast or resolution. The MIX slider provides illumination flexibility with a segmented LED source in the darkfield path.

DIC sider

		Туре	Amount of shear	Available objectives	
1	U-DICR	Standard	Medium	MPLFLN*, MPLFLN-BD**, LMPLFLN, LMPLFLN-BD, MXPLFLN, MXPLFLN-BD, MPLAPON, LCPLFLN-LCD	
MIX slider					

Cable		
2	U-MIXR-2	MPLFLN-BD, LMPLFLN-BD, MPLN-BD, MXPLFLN-BD
		Available objectives

- U-MIXRCBL-1-2*** U-MIXR cable, cable length: 0.5 m (1.6 ft)

 $\star1.25 X$ and 2.5 X are not available. $\star\star2.5 X$ is not available. $\star\star\star MIXR$ only

Control Boxes and Hand Switches

Control boxes for interfacing microscope hardware with a PC and hand switches for hardware display and control.

BX3M-CB (CBFM) configuration

1	BX3M-CB	Control box for BX53M system
2	BX3M-CBFM	Control box for BXFM system
3	– BX3M-HS	MIX observation control, indicator of coded hardware, programmable function button of software (PRECiV)
4	BX3M-HSRE	Motorized nosepiece rotation

Cable

	-	BX3M-RMCBL	Motorized nosepiece cable, cable length: 0.2 m (0.7 ft)
--	---	------------	---





Stages

Stages and stage plates for sample placement. Select based on sample shape and size.

150 mm × 100 mm stage configuration

1	U-SIC64	150 mm × 100 mm flat top handle stage
2	U-SHG (T)	Silicone rubber operability handle rubber for improvement (thick type)
3	U-SP64	Stage plate for U-SIC64
4	U-WHP64	Wafer plate for U-SIC64
5	BH2-WHR43	Wafer holder for 4-3 in.
6	BH2-WHR65	Wafer holder for 6-5 in.
7	U-SPG64	Glass plate for U-SIC64

100 mm × 100 mm stage configuration

8	U-SICR2	105 mm × 100 mm right handle stage
9	U-MSSP4	Stage plate for U-SIC4R2
10	U-WHP2	Wafer plate for U-SIC4R2
5	BH2-WHR43	Wafer holder for 4-3 in.
11	U-MSSPG	Glass plate for U-SIC4R2

76 mm × 52 mm stage configuration

	5 5		
12	U-SVRM	76 mm × 52 mm right handle stage	
2	U-SHG (T)	Silicone rubber operability handle rubber for improvement (thick type)	
13	— U-MSSP	Stage plate for U-SVR M	
14, 15	—U-HR (L) D-4	Thin slide holder for the right (left) opening	
16, 17		Thick slide holder for the right (left) opening, for pressing the slide glass to stage top surface, when the specimen is difficult to lift	

Other

ounci		
18	U-SRG2	Rotatable stage
19	U-SRP	Rotatable stage for POL, from any position can be 45° click stop
20	U-FMP	Mechanical stage for U-SRP/U-SRG2

Camera Adaptors

Adaptors for camera observation. Selectable from required field of view and magnification. Actual observation range can be calculated using this formula: actual field of view (diagonal mm) = viewing field (viewing number) ÷ objective magnification.

		Magnification	Centering adjustment	CCD image area (field number) (mm)		
			(mm)	2/3 in.	1/1.8 in.	1/2 in.
1	U-TV1X-2 with U-CMAD3	1	_	10.7	8.8	8
2	U-TV1XC	1	ø2	10.7	8.8	8
3	U-TV0.63XC	0.63	_	17	14	12.7
4	U-TV0.5XC-3	0.5	—	21.4	17.6	16
5	U-TV0.35XC-2	0.35	_	_	_	22

For information on digital cameras, please visit our website at http://www.olympus-ims.com/en/microscope/dc/

Eyepieces

Eyepiece for viewing directly into the microscope. Select based on desired field of view.

	Possible	FN (mm)	Diopter adjustment mechanism	Built-in cross reticle
1	WHN10X	22		
2	WHN10X-H	22		
3	CROSS WHN10X	22		
4	SWH10X-H	26.5		
5	CROSS SWH10X	26.5		



18

19



Optical Filters

Optics filters convert sample exposure light to various types of illumination. Select the appropriate filter for observation requirements.

BF, DF, FL

1, 2	U-25ND25, 6	Neutral density filter, transmittance 25%, 6%
3	U-25LBD	Daylight color filter
4	U-25LBA	Halogen lamp color filter
5	U-25IF550	Green filter
6	U-25L42	UV-cut filter
7	U-25Y48	Yellow filter
8	U-25FR	Frost filter (required for the BX3M-URAS-S)
	*	

POL, DIC

9	U-AN-2	Polarization direction is fixed			
10	U-AN360-3	Polarization direction is rotatable			
11	U-AN360P-2	ligh-quality polarization direction is rotatable			
12	U-PO3	Polarization direction is fixed			
13	45-IF546	Green ø45 mm filter for POL			
Other					
20	U-25	Empty filter, for use with user's ø25 mm filters			



IR

14	U-AN360IR	IR polarization direction is rotatable (reduces halation at IR observation when using combination with U-AN360IR and U-POIR)
15	U-POIR	IR polarization direction is fixed
16	U-BP1100IR	Band pass filter: 1100 nm
17	U-BP1200IR	Band pass filter: 1200 nm

Green ø45 mm filter

Polarizer filter

Transmitted light

19

18 43IF550-W45

U-POT

• AN and PO are not necessary when using BX3M-RLAS-S and U-FDICR

Condensers

Condensers collect and focus transmitted light. Use for transmitted light observation.

-						
	1	U-AC2	Abbe condenser (available for 5X objectives and above)			
	2	U-SC3	Swing-out condenser (available for 1.25X objectives and above)			
	3	U-LWCD	Long working distance condenser for glass plates (U-MSSPG, U-SPG64)			
	4	U-POC-2	Swing-out condenser for POL			

Mirror Units

Mirror unit for BX3M-URAS-S. Select the unit for required observation.

U-FBF	For BF, detachable ND filter
	FOILDF, detachable ND lifter
U-FDF	For DF
U-FDICR	For POL, crossed nicol position is fixed
U-FBFL	For BF, built-in ND filter (it is necessary to use both BF* and FL)
U-FWUS	For Ultra Violet-FL: BP330-385 BA420 DM400
U-FWBS	For Blue-FL: BP460-490 BA520IF DM500
U-FWGS	For Green-FL: BP510-550 BA590 DM570
U-FF	Empty mirror unit
	U-FDICR U-FBFL U-FWUS U-FWBS U-FWGS

*For coaxial episcopic illumination only

Intermediate Tubes

Various types of accessories for multiple purposes. For use between tube and illuminator.

1	U-CA	Magnification changer (1X, 1.25X, 1.6X, 2X)	
2	U-TRU	Trinocular intermediate unit	







UIS2 Objectives

Objectives magnify the sample. Select the objective that matches the working distance, resolving power, and observation method for the application.

Objectives		Magnifi- cations	NA	W.D. (mm)	Cover Glass Thickness ^{*3} (mm)	Resolution*4 (µm)
MPLAPON	1	50X	0.95	0.35	0	0.35
	2	100X	0.95	0.35	0	0.35
MXPLFLN	3	20X	0.6	3	0	0.56
	4	50X	0.8	3	0	0.42
MPLFLN	5 6 7 8 9 10 11 12	1.25X* ^{2*5*6} 2.5X* ^{2*6} 5X 10X 20X 40X* ² 50X 100X	0.04 0.08 0.15 0.30 0.45 0.75 0.80 0.90	3.5 10.7 20.0 11.0 3.1 0.63 1.0 1.0	0/0.17 0/0.17 0/0.17 0/0.17 0 0 0 0 0	8.39 4.19 2.24 1.12 0.75 0.45 0.42 0.37
SLMPLN	13	20X	0.25	25	0/0.17	1.34
	14	50X	0.35	18	0	0.96
	15	100X	0.60	7.6	0	0.56
LMPLFLN	16	5X	0.13	22.5	0/0.17	2.58
	17	10X	0.25	21.0	0/0.17	1.34
	18	20X	0.40	12.0	0	0.84
	19	50X	0.50	10.6	0	0.67
	20	100X	0.80	3.4	0	0.42
MPLN*5	21	5X	0.10	20.0	0/0.17	3.36
	22	10X	0.25	10.6	0/0.17	1.34
	23	20X	0.40	1.3	0	0.84
	24	50X	0.75	0.38	0	0.45
	25	100X	0.90	0.21	0	0.37
LCPLFLN/LCD	26	20X	0.45	8.3/7.4	0/1.2	0.75
	27	50X	0.70	3.0/2.2	0/1.2	0.48
	28	100X	0.85	1.2/0.9	0/0.7	0.39
MXPLFLN-BD	29	20X	0.55	3	0	0.61
	30	50X	0.80	3	0	0.42
MPLFLN/BD*7	31	2.5X*2	0.08	8.7	0/0.17	4.19
	32	5X	0.15	12.0	0/0.17	2.24
	33	10X	0.30	6.5	0	1.12
	34	20X	0.45	3.0	0	0.75
	35	50X	0.80	1.0	0	0.42
	36	100X	0.90	1.0	0	0.37
	37	150X	0.90	1.0	0	0.37
LMPLFLN/BD*7	38	5X	0.13	15.0	0/0.17	2.58
	39	10X	0.25	10.0	0/0.17	1.34
	40	20X	0.40	12.0	0	0.84
	41	50X	0.50	10.6	0	0.67
	42	100X	0.80	3.3	0	0.42
MPLN/BD*5*7*8	43	5X	0.10	12.0	0/0.17	3.36
	44	10X	0.25	6.5	0/0.17	1.34
	45	20X	0.40	1.3	0	0.84
	46	50X	0.75	0.38	0	0.45
	47	100X	0.90	0.21	0	0.37
MPLAPON2		100XOil*1	1.45	0.1	0	0.23





*1 Specified oil: IMMOIL-F30CC/IMMOIL-8CC/IMMOIL-500CC/IMMOIL-F30CC

- *2 The MPLFLN1.25X, 2.5X, 40X and MPLFLN/BD2.5X objectives are not compatible with the differential interference contrast microscopy
- *3 0: For viewing specimens without a cover glass
- *4 Resolutions calculated with aperture iris diaphragm wide open
- *5 Limited up to FN 22, no compliance with FN 26.5
- *6 Analyzer and polarizer are recommended for usage with MPLFLN1.25X and 2.5X

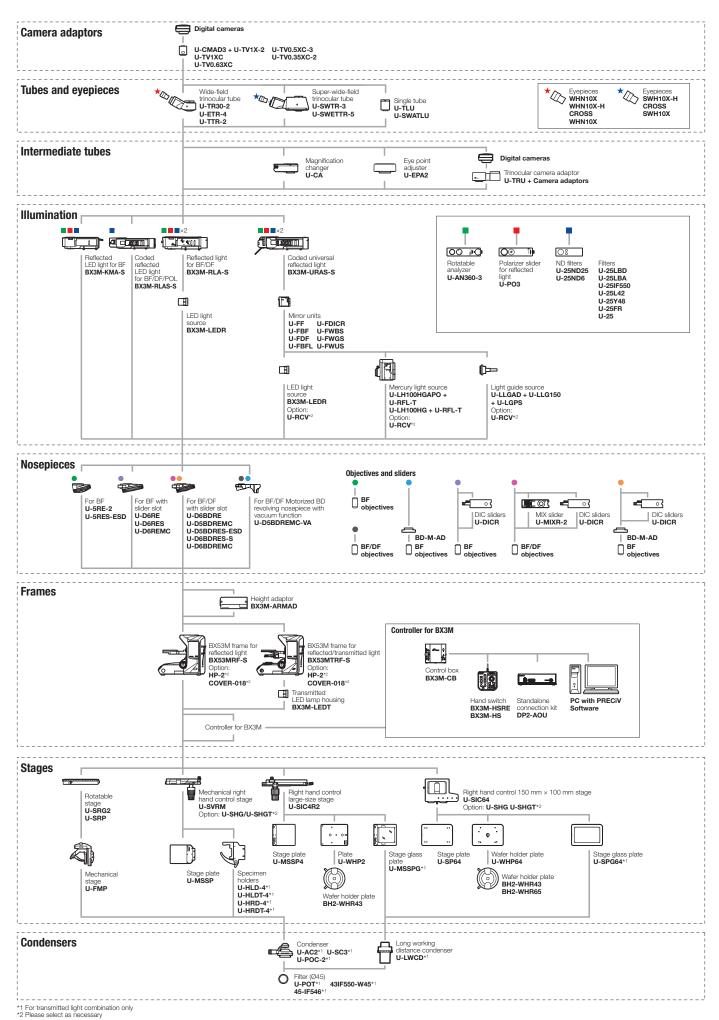
*7 BD: Brightfield/Darkfield objectives

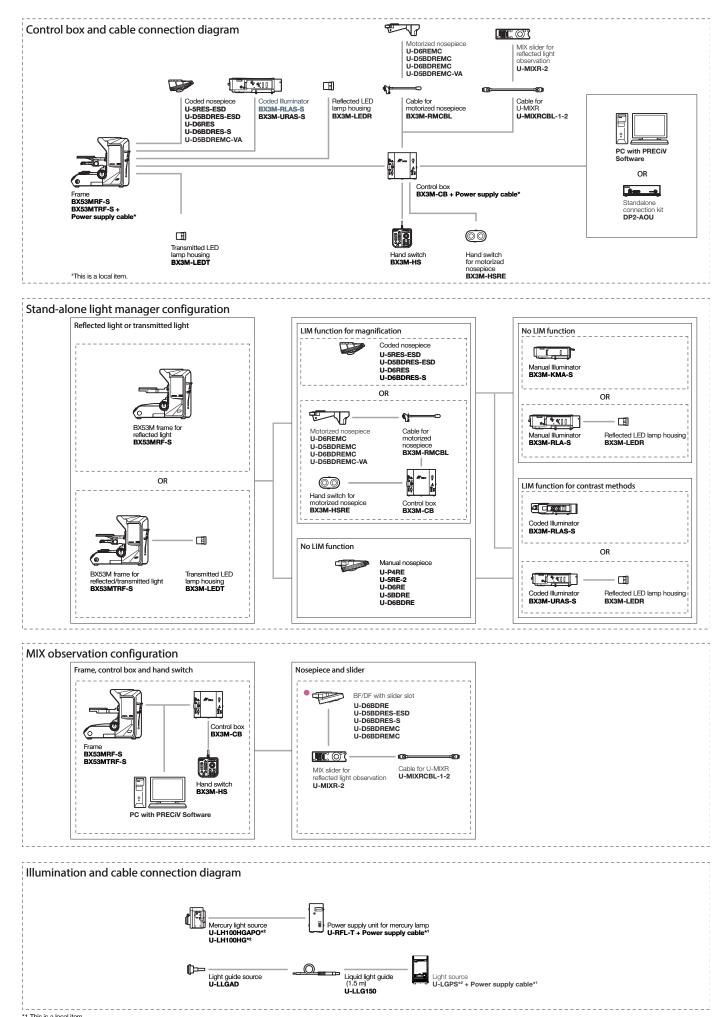
*8 Slight vignetting may occur in the periphery of the field when MPLN-BD series objectives are used with high-intensity light sources such as mercury and xenon for darkfield observation

Definition for Objective Lens Abbreviations

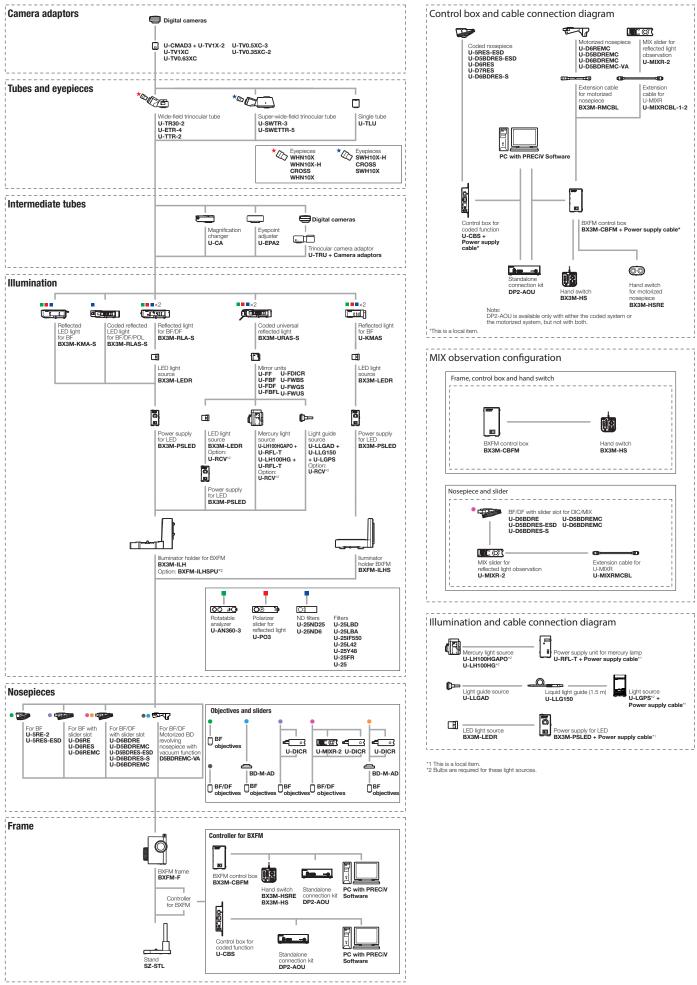
		<u>M</u> P	L (Plan) F L N 1 0 0 B D
M:	Metallurgical (no cover)	PL: Plan/	None: Achromat/
MX:	High numerical aperture and long working distance	Corrects field curvature of	Corrects aberration at two wavelengths Objective lens BD: Brightfield/Darkfield of blue and red magnification IR: IR
	metallurgical use	the periphery of	FL: SemiApochromat/
LM:	Long working distance metallurgical use	the image plane	Corrects chromatic aberration in the visible range (violet to red)
SLM:			APO: Apochromat/
	metallurgical use		Optimally corrects chromatic aberration
LC:	Observation through substrate		in the entire visible band (violet to red)
	substrate		

BX53M System Diagram (for Reflected and Reflected/Transmitted Light Combination)



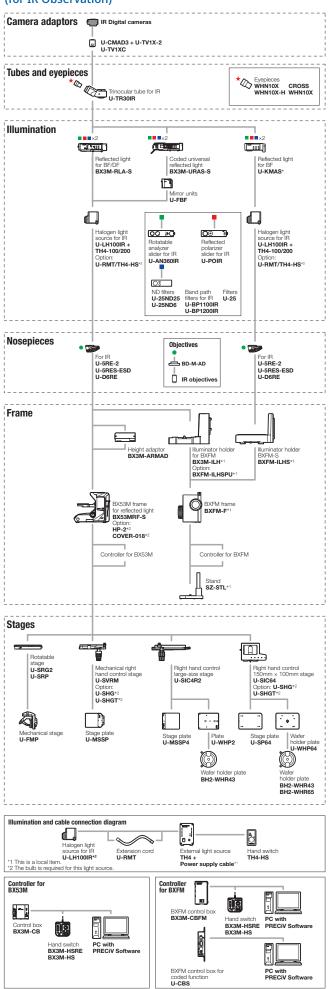


BXFM System Diagram

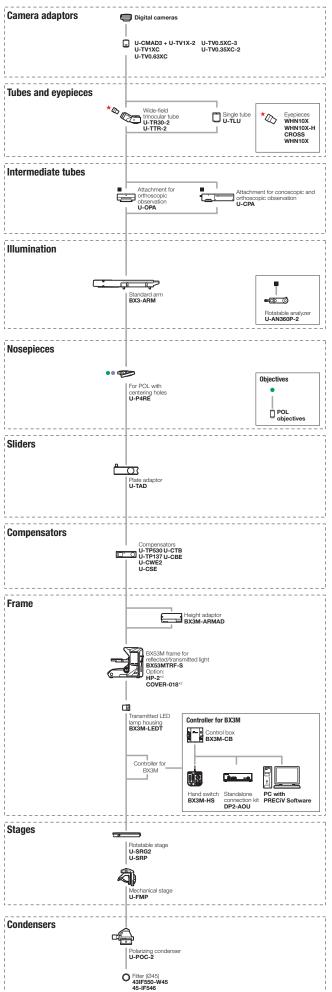


*1 Please select as necessary

BX53M System Diagram (for IR Observation)



BX53M System Diagram (for Polarized Observation)



*1 For BXFM system only *2 Please select as necessary

Specifications

			Entry		Standard		Advanced			
Optical system			UIS2 optical system (infin							
	Microscope frame		BX53MRF-S (Reflected)	BX53MTRF-S (Reflected/transmitted)	BX53MRF-S (Reflected)	BX53MTRF-S (Reflected/transmitted)	BX53MRF-S (Reflected)	BX53MTRF-S (Reflected/transmitted)		
			Stroke: 25 mm							
		Facult	Fine stroke per rotation: 1	00 µm						
		Focus	Minimum graduation: 1 µ	n						
			With upper limit stopper, t	orque adjustment for coa	rse handle					
	Max. specimen height		Reflected 65 mm (w/o spa Reflected/transmitted 35							
	Observation tube	Wide field (F.N.22)	U-TR30-2 Inverted: trinocu	J-TR30-2 Inverted: trinocular						
		Reflected light	BX3M-KMA-S White LED, BF/DIC/POL/M (with centering mechanism		BX3M-RLAS-S Coded, White LED, BF/DF/	DIC/POL/MIX FS, AS (with ce	entering mechanism) , BF	/DF interlocking		
	illumination	Transmitted light	-	BX3M-LEDT White LED Abbe/long working distance condensers	_	BX3M-LEDT White LED Abbe/long working distance condensers	-	BX3M-LEDT White LED Abbe/long working distance condensers		
Vain-set	Revolving nosepiece		U-5RE-2 For BF: Quintuple		U-D6BDRE For BF/DF: Sextuple			U-D6BDRES-S For BF/DF: Sextuple, Code		
	Eyepiece (F.N.22)		WHN10X WHN10X-H							
-	MIX obcervation		EX3M- Contre BX3M- Hand U-MIX MIX sii obser U-MIX				BX3M-CB Control box BX3M-HS Hand switch U-MIXR-2 MIX slider for reflected lig observation U-MIXRCBL-1-2 Cable for MIXR			
	Condenser (Long working distance)		-	U-LWCD	-	U-LWCD	-	U-LWCD		
	Power cable		UYCP (x1)					UYCP (x2)		
	Weight		Reflected: Approx. 15.8 kg (34.8 lb) (Microscope frame 7.4 kg) (16.3 lb) Reflected/transmitted: Approx. 18.3 kg (40.3 lb) (Microscope frame 7.6 kg (16.8 lb))							
	MPLFLN set		BF/POL/FL observation MPLFLN5X, 10X, 20X, 50X	, 100X	-		_			
Sh. ()	MPLFLN BD set				BF/DF/DIC/POL/FL observent					
Objectives	MPLFLN-BD, LMPLFLN-BD set		-	-	BF/DF/DIC/POL/FL observ		(BD			
	MPLFLN-BD, MXPLFLM	N-BD, LMPLFLN-BD			BF/DF/DIC/POL/FL observ			XBD		
	76 mm x 52 mm set		Coaxial right handle stage/76 (X) × 52 (Y) mm, with torque adjustment U-SVRM, U-MSSP							
	100 mm x 100 mm se	t	Large-size coaxial right handle stage/100 (X) x 100 (Y) mm, with lock mechanism in Y axis U-SIC4R2, U-MSSP4							
Stage X x Y)	100 mm x 100 (G) mm	1 set	Large-size coaxial right handle stage/100 (X) x 100 (Y) mm, with lock mechanism in Y axis (Glass plate) U-SIC4R2, U-MSSPG							
	150 mm x 100 mm se	t	Large-size coaxial right handle stage/150 (X) x 100 (Y) mm, with torque adjustment, with lock mechanism in Y axis U-SIC64, U-SH6, U-SP64							
	150 mm x 100 (G) mm set		Large-size coaxial right handle stage/150 (X) x 100 (Y) mm, with torque adjustment, with lock mechanism in Y axis (Glass plate) U-SIC64, U-SHG, U-SPG64							
	MIX observation set*		BX3M-CB, BX3M-HS, U-M	XR-2. U-MIXRCBL-1-2				_		
	DIC*		U-DICR							
	Intermediate Tubes		U-CA, U-EPA2, U-TRU							
	Filters			51 BD 11-251 BA 11-25V48	U-AN360-3 U-AN360P-2 U	-PO3, U-25IF550, U-25L42, U	I-25 11-25ER			
ption	Filter for condenser		43IF550-W45, U-POT	1200, 0-2310A, 0-23140,	0 ANUSUU-S, U-ANUSUUF-Z, U	1 00, 0-2011 000, 0-20142, 0	-23, J-23FK			
			U-WHP64, BH2-WHR43, B		W/UD42					
	Stage plate				-111143					
	Specimen holder		U-HRD-4, U-HLD-4, U-HRD	11-4, U-HLD1-4						
	Handle rubber		U-SHG, U-SHGT							

*Cannot be used with U-5RE-2.

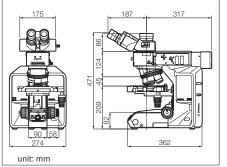
BX53M/BXFM ESD Units

	Microscope frame	BX53MRF-S, BX53MTRF-S
Thomas	Illuminator	BX3M-KMA-S, BX3M-RLA-S, BX3M-URAS-S, BX3M-RLAS-S
Items	Nosepiece	U-D6BDREMC, U-D6BDRES-S, U-D5BDRES-ESD, U-5RES-ESD
	Stage	U-SIC4R2, U-MSSP4

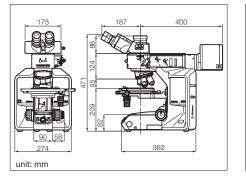
				Fluorescence		Infrared	Polarization
Optical system	Microscope fram	P		UIS2 optical system (infinity-corr BX53MRF-S	BX53MTRF-S	BX53MRF-S	BX53MTRF-S
				(Reflected) (Reflected/transmitted) Stroke: 25 mm		(Reflected)	(Reflected/transmitted)
		Focus		Fine stroke per rotation: 100 µm Minimum graduation: 1 µm			
				With upper limit stopper, torque adjustment for coarse handle			
-		Max. specimen height Wide field (F.N.22)		Reflected 65 mm (w/o spacer) 105 mm (With BX3M-ARMAD) Reflected/transmitted 35 mm (w/o spacer) 75 mm (With U-TR30-2 Inverted: trinocular for IR U-TR30IR Inverted: trinocular for IR			BX3M-ARMAD) U-TR30-2 Inverted: trinocular
			Bertrand Len Bertrand Field				Focusable
	Observation tube	Polarized Light Intermediate Attachment (U-CPA)	Engage or disengage Bertrand lens changeover between orthoscopic and conoscopic observation	_			Ø3.4 mm diameter (fixed)
			Analyzer Slot				Rotatable Analyzer with Slot (U-AN360P-2)
	Illumination	Reflected light	FL observation	BX3M-URAS-S Coded universal reflected light, 4 position mirror unit turret, (standard: U-FWUS, U-FWBS, U-FWGS, U-FBF etc) With FS, AS (with centering - mechanism)			
			IR observation	-		BX3M-RLA-S 100 W halogen lamp for IR, BF/IR, AS (with centering mechanism) U-LH100IR (Including 12V10W HAL-L)	_
						100 W Halogen light source for IR TH4-100 100 W power supply TH4-HS Hand switch U-RMT Extension cord	
		Transmitted light	POL observation	-			BX3M-LEDT White LED Abbe/long working distance condensers
	Revolving nosepiece			U-D6BDRES-S For BF/DF: Sextuple, Coded		U-SRE-2 For BF: Quintuple	U-P4RE Quadruple, centerable attachable components 1/4 wavelength retardation plate (U-TAD), tint plate (U-TP530) and various compensators can be attached using plate adaptor (U-TAD).
	Eyepiece (F.N.22)			WHN10X WHN10X-H			CROSS WIINIAN
	Mirror units			U-FDF For DF			CROSS-WHN10X
				U-FBFL For BF, built-in ND filter			
				U-FBF For BF, detachable ND filter U-FWUS For Ultra Violet-FL			-
				U-FWBS For Blue-FL			
				U-FWGS For Green-FL		U-BP1100IR/U-BP1200IR	43IF550-W45
	Filter/Polarizer/Analyzer			U-25FR Frost filter		Band path folters for IR	Green filter
				U-POIR Reflected polarizer slide	er for IR	U-AN360IR Rotateble analyzer slider for IR	U-AN360P-2 360° Dial-rotatable Rotatable minimum angle 0.1°
	Condenser			U-LWCD Long working distance		_	U-POC-2 Achromat strain-free condenser 360° rotatable polarizer with swing- out achromatic top-lens. Click stop at position "0°" is adjustable. NA 0.9 (top-lens in)/NA 0.18 (top- lens out) Aperture iris diaphragm: adjustable from 2 mm to 21 mm diameters.
	Slider/Compensators			_			U-TAD Slider (Plate adaptor) U-TP530 Tint plate
	Power cable			UYCP (x1)		UYCP (x2)	U-TP137 1/4 wavelength retardation plate UYCP (x1)
	Weight			Reflected: Approx.15.8 kg (34.8 lb) (Microscope frame 7.4 kg	Reflected/transmitted: Approx. 18.3 kg (40.3 lb) (Microscope frame 7.6 kg (16.8	Approx.18.9 kg (41.7 lb) (Microscope frame 7.4 kg (16.3 lb))	Approx.16.2 kg (35.7 lb) (Microscope frame 7.6 kg (16.8 lb))
Reflected FL light source	Light guide			(16.3 lb)) lb)) U-LGPS, U-LLGAD, U-LLG150 Light guide set U-LH100HGAP01-7, USH-103OL (x2), U-RFL-T, U-RCV Mercurt lamp set			I
gine source	Marcury lamp MPLFLN set			BF/DIC/POL/FL observation			
Objectives	MPLFLN BD set			MPLFLN5X, 10X, 20X, 50X, 100X BF/DF/DIC/POL/FL observation MPLFLN5XBD, 10XBD, 20XBD, 50XBD, 100XBD FC/DC/DC/DL/FL observation		-	-
	MPLFLN-BD, LMPLFLN-BD set			BF/DF/DLC/POL/FL observation MPLFLN5XBD, 10XBD, LMPLFLN20XBD, 50XBD, 100XBD BF/DF/DLC/POL/FL observation, MPLFLN5XBD, 10XBD, MXPLFLN20XBD, 50XBD, LMPLFLN20XBD, 50XBD, 10XBD, 1			
	MPLFLN-BD, MXPLFLN-BD, LMPLFLN-BD set			BF/DF/DIC/POL/FL observation,	MPLFLN5XBD, 10XBD, MXPLFLN20XBD, 50	IR observation	
	IR set				-	LMPLN5XIR,10XIR, LCPLN20XIR, 50XIR,100XIR	-
	POL set			-			POL observation UPLFLN4XP, 10XP, 20XP, 40XP
Stage (X × Y)	76 mm x 52 mm set			Coaxial right handle stage/76 (X) × 52 (Y) mm, with torque adjustment U-SVRM, U-MSSP			
	100 mm x 100 mm set			Large-size coaxial right handle stage/100 (X) x 100 (Y) mm, with lock mechanism in Y axis U-SIC4R2, U-MSSP4			
	100 mm x 100 (G) mm set			Large-size coaxial right handle stage/100 (X) x 100 (Y) mm, with lock mechanism in Y axis (Glass plate) U-SIC4R2, U-MSSPG			
	150 mm x 100 mm set			Large-size coaxial right handle stage/150 (X) x 100 (Y) mm, with torque adjustment, with lock mechanism in Y axis U-SIC64, U-SHG, U-SP64			
	150 mm x 100 (G) mm set			Large-size coaxial right handle stage/150 (X) x 100 (Y) mm, with torque adjustment, with lock mechanism in Y axis (C U-SIC64, U-SHG, U-SPG64			
	POL set			_			U-SRP+U-FMP Polarizing rotatable stage +Mechanical stage
	MIX observation set*			BX3M-CB, BX3M-HS, U-MIXR-2, U-MIXRCBL-1-2			
Option	DIC* Intermediate Tubes			U-DICR U-CA, U-EPA2, U-TRU			
	Filters Filter for condenser			U-25ND6, U-25ND25, U-25LBD, U-25LBA, U-25Y48, U-AN360-3, U-AN360P-2, U-PO3, U-25IF550, U-25L42, U-25, U-25FR 43IF550-W45, U-POT			
	Stage plate		U-WHP64, BH2-WHR43, BH2-WHR65, U-WHP2, BH2-WHR43				
	Specimen holder Handle rubber			U-HRD-4, U-HLD-4, U-HRDT-4, U-HLDT-4 U-SHG, U-SHGT			

Dimensions

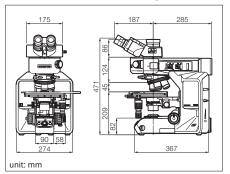
BX53M (for Reflected Combination)



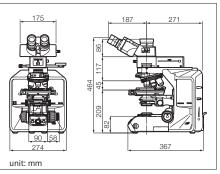
BX53M (for IR Observation)



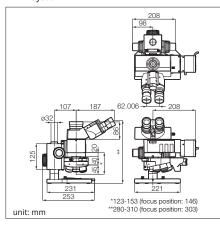
BX53M (for Reflected/Transmitted Light Combination)



BX53M (for Polarized Observation)



BXFM System



E**♥**IDENT

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