

# MXU 4.4 Release Notes

2018-04-06

2017-05-31

2017-03-01

#### **Resolved issues from the previous version**

- Fixed a pulse width issue with specific parameters.

## MXU 4.4R3

#### **Resolved issues from the previous version**

- Setup file compatibility with previous OmniScan software versions was enhanced.

### MXU 4.4R2

#### New features

- DGS PA & UT sizing technique major updates
  - Updated DGS sizing wizard.
  - Addition of DGS curves on all focal laws.
- Addition of TomoView compatibility for MXU 4.4 files

#### **Resolved issues from the previous version**

- Customer reported and other minor stability issues have been fixed.
  - TminZ reading source refresh issue has been fixed.
  - o Thickness changing causing calibration clear has been corrected.

### MXU 4.4R1

# 2016-11-28

#### **New features**

- Onboard Compound Scan available in the Setup Wizard and in the Focal Law menu
- Long seam weld inspection (Axial scan with COD wedge)
  - Updated Part & Weld Wizard to define Axial Welds.
  - $\circ$   $\;$  Focal Laws and wedges are automatically adjusted for the part curvature.
  - o R-Scan with corrected volumetric position of indications in the gate.
- A-C-R-S layout
- A-B-S Layout
- New Readings
  - S(m-r)CSC: represents the scan length corrected for part curvature and flaw depth.
  - TOF Readings (TOF:U(r), TOF:U(m), TOF:U(m-r)): represents the position of ultrasonic cursors in the part

in microseconds

• Aspect ratio readings (h/l Ratio, h/t Ratio): calculations of the defect height to the length of the indication or the defect height to the part thickness.

### Resolved issues from the previous version

- Stability issues under specific conditions with C-Scan and Raster scan are fixed.