

# InterBox

User's Manual

DMTA031-01EN — Rev. C September 2022

This instruction manual contains essential information on how to use this Evident product safely and effectively. Before using this product, thoroughly review this instruction manual. Use the product as instructed. Keep this instruction manual in a safe, accessible location. EVIDENT CANADA, INC., 3415, Rue Pierre-Ardouin, Québec (QC) G1P 0B3 Canada

Copyright © 2022 by Evident. All rights reserved. No part of this publication may be reproduced, translated, or distributed without the express written permission of Evident.

This document was prepared with particular attention to usage to ensure the accuracy of the information contained therein, and corresponds to the version of the product manufactured prior to the date appearing on the title page. There could, however, be some differences between the manual and the product if the product was modified thereafter.

The information contained in this document is subject to change without notice.

Part number: DMTA031-01EN Rev. C September 2022

Printed in Canada

All brands are trademarks or registered trademarks of their respective owners and third party entities.

## **Table of Contents**

List of Abbreviations	5
Important Information — Please Read Before Use	7
Intended Use	7
Instruction Manual	7
Device Compatibility	8
Repair and Modification	8
Safety Symbols	8
Safety Signal Words	9
Note Signal Words	10
Safety 1	10
Warnings 1	10
Battery Precautions 1	11
Regulations for Shipping Products with Lithium-Ion Batteries	13
Equipment Disposal 1	13
BC (Battery Charger - California, USA Community) 1	13
CE (European Community) 1	14
UKCA (United Kingdom) 1	14
RCM (Australia)	14
WEEE Directive	14
China RoHS 1	15
Korea Communications Commission (KCC) 1	16
EMC Directive Compliance 1	16
FCC (USA) Compliance 1	16
ICES-001 (Canada) Compliance 1	18
Warranty Information	18
Technical Support 1	19

Inf	troduction		. 21
1.	Overview		. 23
2.	Connections and	Cables	. 25
	2.1 Connections to	o the Acquisition Unit	25
	2.2 Power-Cable (	Connector—for Models with TRPP 5810 Pulser/Preamplifier	26
	2.3 TOFD Connec	tors – for Models with TRPP 5810 Pulser/Preamplifier	27
	2.4 Conventional	UT Connectors	29
	2.5 Phased Array	Probe Connectors	29
	2.6 Connecting th	e Phased Array Connectors	30
	2.7 InterBox Insta	llation	33
3.	Maintenance		. 35
	3.1 Preventive Ma	intenance	35
	3.2 Unit Cleaning		35
4.	Specifications		. 37
	4.1 TRPP 5810 Sp	ecifications	38
	4.1.1 12 V Co	nnector	39
	4.1.2 P and R	Connectors	40
	4.2 InterBox Conr	ector Configurations and Ordering Numbers	40
Lis	st of Figures		43
			. 10
Lis	st of Tables		. 45

## **List of Abbreviations**

EFUP	environment-friendly use period
LED	light-emitting diode
N/A	not applicable
PA	phased array
PVC	polyvinyl chloride
TOFD	time-of-flight diffraction
UT	ultrasonic testing

## Important Information — Please Read Before Use

## **Intended Use**

The InterBox is designed to perform nondestructive inspections on industrial and commercial materials.



WARNING

Do not use the InterBox for any purpose other than its intended use. It must never be used to inspect or examine human or animal body parts.

### **Instruction Manual**

This instruction manual contains essential information on how to use this product safely and effectively. Before using this product, thoroughly review this instruction manual. Use the product as instructed. Keep this instruction manual in a safe, accessible location.

#### IMPORTANT

Some of the details of components illustrated in this manual may differ from the components installed on your device. However, the operating principles remain the same.

## **Device Compatibility**

Only use this device with the approved ancillary equipment provided by Evident. Equipment provided by Evident and approved for use with this device is described later in this manual.



CAUTION

Always use equipment and accessories that meet Evident specifications. Using incompatible equipment could cause equipment malfunction and/or damage, or human injury.

## **Repair and Modification**

This device does not contain any user-serviceable parts. Opening the device might void the warranty.



CAUTION

In order to prevent human injury and/or equipment damage, do not disassemble, modify, or attempt to repair the device.

## **Safety Symbols**

The following safety symbols might appear on the device and in the instruction manual:

General warning symbol This symbol is used to alert the user to potential hazards. All safety messages that follow this symbol shall be obeyed to avoid possible harm or material damage. High voltage warning symbol

This symbol is used to alert the user to potential electric shock hazards greater than 1000 volts. All safety messages that follow this symbol shall be obeyed to avoid possible harm.

## **Safety Signal Words**

The following safety symbols might appear in the documentation of the device:



The DANGER signal word indicates an imminently hazardous situation. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, will result in death or serious personal injury. Do not proceed beyond a DANGER signal word until the indicated conditions are fully understood and met.



## WARNING

The WARNING signal word indicates a potentially hazardous situation. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in death or serious personal injury. Do not proceed beyond a WARNING signal word until the indicated conditions are fully understood and met.



## CAUTION

The CAUTION signal word indicates a potentially hazardous situation. It calls attention to an operating procedure, practice, or the like, which, if not correctly performed or adhered to, may result in minor or moderate personal injury, material damage, particularly to the product, destruction of part or all of the product, or loss of data. Do not proceed beyond a CAUTION signal word until the indicated conditions are fully understood and met.

## **Note Signal Words**

The following note signal words could appear in the documentation of the device:

#### IMPORTANT

The IMPORTANT signal word calls attention to a note that provides important information, or information essential to the completion of a task.

#### NOTE

The NOTE signal word calls attention to an operating procedure, practice, or the like, which requires special attention. A note also denotes related parenthetical information that is useful, but not imperative.

## TIP

The TIP signal word calls attention to a type of note that helps you apply the techniques and procedures described in the manual to your specific needs, or provides hints on how to effectively use the capabilities of the product.

## Safety

Before turning on the device, verify that the correct safety precautions have been taken (see the following warnings). In addition, note the external markings on the device, which are described under "Safety Symbols."

## Warnings



#### **General Warnings**

- Carefully read the instructions contained in this instruction manual prior to turning on the device.
- Keep this instruction manual in a safe place for further reference.

- Follow the installation and operation procedures.
- It is imperative to respect the safety warnings on the device and in this instruction manual.
- If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment could be impaired.
- Do not install substitute parts or perform any unauthorized modification to the device.
- Service instructions, when applicable, are for trained service personnel. To avoid the risk of electric shock, do not perform any work on the device unless qualified to do so. For any problem or question regarding this device, contact Evident or an authorized Evident representative.
- Do not touch the connectors directly by hand. Otherwise, a malfunction or electric shock may result.
- Do not allow metallic or foreign objects to enter the device through connectors or any other openings. Otherwise, a malfunction or electric shock may result.

# 

#### **Electrical Warning**

The device must only be connected to a power source corresponding to the type indicated on the rating label.



If a non-approved power supply cord not dedicated to Evident products is used, Evident will not be able to ensure the electrical safety of the equipment.

## **Battery Precautions**



• Before disposing of a battery, check your local laws, rules, and regulations, and follow them accordingly.

- Transportation of lithium-ion batteries is regulated by the United Nations under the United Nations Recommendations on the Transport of Dangerous Goods. It is expected that governments, intergovernmental organizations, and other international organizations shall conform to the principles laid down in these regulations, thus contributing to worldwide harmonization in this field. These international organizations include the International Civil Aviation organization (ICAO), the International Air Transport Association (IATA), the International Maritime Organization (IMO), the US Department of Transportation (USDOT), Transport Canada (TC), and others. Please contact the transporter and confirm current regulations before transportation of lithium-ion batteries.
- For California (USA) only:

The device may contain a CR battery. The CR battery contains perchlorate material, and special handling may be required. Refer to http://www.dtsc.ca.gov/hazardouswaste/perchlorate.

- Do not open, crush, or perforate batteries; doing so could cause injury.
- Do not incinerate batteries. Keep batteries away from fire and other sources of extreme heat. Exposing batteries to extreme heat (over 80 °C) could result in an explosion or personal injury.
- Do not drop, hit, or otherwise abuse a battery, as doing so could expose the cell contents, which are corrosive and explosive.
- Do not short-circuit the battery terminals. A short circuit could cause injury and severe damage to a battery making it unusable.
- Do not expose a battery to moisture or rain; doing so could cause an electric shock.
- Only use an external charger approved by Evident to charge the batteries.
- Only use batteries supplied by Evident.
- Do not store batteries that have less than 40 % remaining charge. Recharge batteries to between 40 % and 80 % capacity before storing them.
- During storage, keep the battery charge between 40 % and 80 %.
- Do not leave batteries in the InterBox unit during device storage.

## **Regulations for Shipping Products with Lithium-Ion Batteries**

#### IMPORTANT

When shipping a Li-ion battery or batteries, be sure to follow all local transportation regulations.



#### WARNING

Damaged batteries cannot be shipped through normal routes — DO NOT ship damaged batteries to Evident. Contact your local Evident representative or material disposal professionals.

## **Equipment Disposal**

Before disposing of the InterBox, check your local laws, rules, and regulations, and follow them accordingly.

## BC (Battery Charger - California, USA Community)



The BC marking indicates that this product has been tested and complies with the Appliance Efficiency Regulations as stated in the California Code of Regulations Title 20, Sections 1601 through 1608 for Battery Charger Systems. The internal battery charger within this device has been tested and certified pursuant to the California Energy Commission's (CEC) requirements; this device is listed on the online CEC's (T20) database.

## **CE (European Community)**

This device complies with the requirements of directive 2014/30/EU concerning electromagnetic compatibility, directive 2014/35/EU concerning low voltage, and directive 2015/863 which amends 2011/65/EU concerning restriction of hazardous substances (RoHS). The CE marking is a declaration that this product conforms to all the applicable directives of the European Community.

## **UKCA (United Kingdom)**



CE

This device complies with the requirements of the Electromagnetic Compatibility Regulations 2016, the Electrical Equipment (Safety) Regulations 2016, and the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012. The UKCA marking indicates compliance with the above regulations.

## **RCM** (Australia)



The regulatory compliance mark (RCM) label indicates that the product complies with all applicable standards, and has been registered with the Australian Communications and Media Authority (ACMA) for placement on the Australian market.

## **WEEE Directive**



In accordance with European Directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE), this symbol indicates that the product must not be disposed of as unsorted municipal waste, but should be collected separately. Refer to your local Evident distributor for return and/or collection systems available in your country.

## **China RoHS**

*China RoHS* is the term used by industry generally to describe legislation implemented by the Ministry of Information Industry (MII) in the People's Republic of China for the control of pollution by electronic information products (EIP).



The China RoHS mark indicates the product's Environment-Friendly Use Period (EFUP). The EFUP is defined as the number of years for which listed controlled substances will not leak or chemically deteriorate while in the product. The EFUP for the InterBox has been determined to be 15 years.

**Note**: The Environment-Friendly Use Period (EFUP) is not meant to be interpreted as the period assuring functionality and product performance.



本标志是根据"电器电子产品有害物质限制使用管理办法" 以及"电子电气产品有害物质限制使用标识要求"的规定, 适用于在中国销售的电器电子产品上的电器电子产品有害物 质使用限制标志。

电器电子产品有 害物质限制使用 标志 (注意)电器电子产品有害物质限制使用标志内的数字为在 正常的使用条件下有害物质等不泄漏的期限,不是保证产品 功能性能的期间。

				有害	物质		
	部件名称	铅及其化 合物	汞及其化 合物	镉及其化 合物	六价铬及 其化合物	多溴联苯	多溴二苯 醚
		(Pb)	(Hg)	(Cd)	(Cr( VI ))	(PBB)	(PBDE)
	机构部件	×	0	0	0	0	0
主体	光学部件	×	0	0	0	0	0
	电气部件	×	0	0	0	0	0

产品中有害物质的名称及含量

) 而于自己初次的石协及百里						
有害物质						
部件名称	铅及其化 合物	汞及其化 合物	镉及其化 合物	六价铬及 其化合物	多溴联苯	多溴二苯 醚
	(Pb)	(Hg)	(Cd)	(Cr( VI ))	(PBB)	(PBDE)
附件	×	0	0	0	0	0
大主教 徐宏 81/T 112/4 的 振空 绝 灿						

产品由右宝物质的夕称乃今景

本表格依据 SJ/T 11364 的规定编制。

o: 表示该有害物质在该部件所有均质材料中的含量均在 GB/T26572 规定的限量要求以下。

×: 表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T26572 规定的限量要求。

## Korea Communications Commission (KCC)



Seller and user shall be noticed that this equipment is suitable for electromagnetic equipment for office work (class A) and it can be used outside the home. This device complies with the EMC requirements of Korea.

이 기기는 업무용 환경에서 사용할 목적으로 적합성평가를 받은 기기로서 가정용 환 경에서 사용하는 경우 전파간섭의 우려가 있습니다.

## **EMC** Directive Compliance

This equipment generates and uses radio-frequency energy and, if not installed and used properly (that is, in strict accordance with the manufacturer's instructions), may cause interference. The InterBox has been tested and found to comply with the limits for an industrial device in accordance with the specifications of the EMC directive.

## FCC (USA) Compliance

#### NOTE

This product has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the product is operated in a commercial environment. This product generates, uses, and can radiate radio frequency energy, and if not installed and used in accordance with the instruction manual, might cause harmful interference to radio communications. Operation of this product in a residential area is likely to cause harmful interference, in which case you will be required to correct the interference at your own expense.

#### IMPORTANT

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the product.

#### FCC Supplier's Declaration of Conformity

Hereby declares that the product,

Product name: InterBox Model: InterBox-MR/InterBox-CW

Conforms to the following specifications:

FCC Part 15, Subpart B, Section 15.107 and Section 15.109.

Supplementary information:

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference.
- (2) This device must accept any interference received, including interference that may cause undesired operation.

Responsible party name:

EVIDENT CANADA, INC.

Address:

3415, Rue Pierre-Ardouin, Québec (QC) G1P 0B3 Canada

Phone number:

+1 781-419-3900

## ICES-001 (Canada) Compliance

This Class A digital apparatus complies with Canadian ICES-001.

Cet appareil numérique de la classe A est conforme à la norme NMB-001 du Canada.

## Warranty Information

Evident guarantees your Evident product to be free from defects in materials and workmanship for a specific period, and in accordance with conditions specified in the Terms and Conditions available at https://www.olympus-ims.com/en/terms/.

The Evident warranty only covers equipment that has been used in a proper manner, as described in this instruction manual, and that has not been subjected to excessive abuse, attempted unauthorized repair, or modification.

Inspect materials thoroughly on receipt for evidence of external or internal damage that might have occurred during shipment. Immediately notify the carrier making the delivery of any damage, because the carrier is normally liable for damage during shipment. Retain packing materials, waybills, and other shipping documentation needed in order to file a damage claim. After notifying the carrier, contact Evident for assistance with the damage claim and equipment replacement, if necessary.

This instruction manual explains the proper operation of your Evident product. The information contained herein is intended solely as a teaching aid, and shall not be used in any particular application without independent testing and/or verification by the operator or the supervisor. Such independent verification of procedures becomes increasingly important as the criticality of the application increases. For this reason, Evident makes no warranty, expressed or implied, that the techniques, examples, or procedures described herein are consistent with industry standards, nor that they meet the requirements of any particular application.

Evident reserves the right to modify any product without incurring the responsibility for modifying previously manufactured products.

## **Technical Support**

Evident is firmly committed to providing the highest level of customer service and product support. If you experience any difficulties when using our product, or if it fails to operate as described in the documentation, first consult the user's manual, and then, if you are still in need of assistance, contact our After-Sales Service. To locate the nearest service center, visit the Service Centers page on the Evident Scientific Web site.

## Introduction

This manual provides instructions and technical specifications for the InterBox, which is a wiring interconnection box that can be mounted on an Evident scanner to simplify the cable connections between the scanner and its acquisition instrument.

To help you understand and safely use the InterBox, this manual contains an equipment overview, connection details, maintenance instructions, and detailed specifications.

Four InterBox models are available, for configurations to suit different equipment applications.

#### NOTE

In this manual, the InterBox model EIB-T-8-M-15-OM is shown, because it presents all available product features for all models.

## 1. Overview

The EIB-T-8-M-15-OM InterBox model is an example of one of the four available models (see Figure 1-1 on page 23). Depending on the model chosen, it is possible to connect one or two phased array probes, up to two pairs of TOFD probes, and up to eight conventional UT transducers to the InterBox. The connections are transmitted to the acquisition unit through a single 128-element cable with an OmniScan or Hypertronics connector.



Figure 1-1 InterBox model EIB-T-8-M-15-OM-Connector locations

The InterBox design eliminates the individual component cables between the scanner and the acquisition unit, and minimizes the encumbrance needed on the scanner to install the pulser/receiver extension box and the PA probe splitter.

Depending on the model, the InterBox integrates a splitter (for phased array probes), a remote pulser/preamplifier (for TOFD inspections), or multiple UT channels, and is therefore well-suited for certain applications that require a combination of these features. For each of these configurations, two cable types are available: a flexible PVC cable and a metallic-armored cable (standard).

## 2. Connections and Cables

Depending on the InterBox model, different instrument connectors and different cables are provided, and therefore the connection procedures may vary.

### 2.1 Connections to the Acquisition Unit

The InterBox is connected to an acquisition instrument by using an OmniScan or Hypertronics connector and cable. The cable's outer material is either metallicarmored or PVC-coated (see Figure 2-1 on page 25).



Figure 2-1 The acquisition-data cable

## 2.2 Power-Cable Connector—for Models with TRPP 5810 Pulser/Preamplifier

The power-cable connector is marked with a red dot that must be aligned with a red dot on the connector receptacle on the InterBox before the connection is made (see Figure 2-2 on page 26 and Figure 2-3 on page 27).



Figure 2-2 Aligning the marks for the power connector

Once the InterBox is correctly connected to an electric power source, the red LED illuminates (see Figure 2-3 on page 27).

#### NOTE

All InterBox models equipped with TRPP 5810 come with two power cables. The first power cable allows the InterBox to be powered by an OmniScan acquisition unit. The second power cable allows the InterBox to be powered by a 120 VAC to 240 VAC source.

— The red LED illuminates when power is connected.



InterBox with TRPP 5810 offers two different cables for a power-source connection (OmniScan or AC power).

Figure 2-3 The power cable connection

## 2.3 TOFD Connectors— for Models with TRPP 5810 Pulser/Preamplifier

The TOFD connectors (pulsers and receivers) are mounted in the section labeled TRPP 5810 (see Figure 2-4 on page 27).



**Figure 2-4** The TOFD connections

On the TRPP 5810 module, two connectors are for pulser outputs, and two are for receiver inputs. This enables the InterBox to drive two pairs of TOFD probes simultaneously.

The label on the InterBox face opposing the TOFD connectors provides the connection information for the integrated TRPP 5810 pulser/preamplifier (see Figure 2-5 on page 28):

- P1 and P2 identify the pulser outputs
- R1 and R2 identify the receiver inputs

These codes, as well as the channel numbers, are marked next to each connector (see Figure 2-4 on page 27).



Figure 2-5 The label with probe-connection diagram

Table 1	InterBox-	-Pinout	for the	P and	R co	nnectors
---------	-----------	---------	---------	-------	------	----------

Connector	I/O	Description
P1 OUT and P2 OUT	Output	These P connectors are used to transmit the signals to two conventional probes.
R1 IN and R2 IN	Input	These R connectors are used to receive the signals from two conventional probes.

## 2.4 Conventional UT Connectors

The connections for conventional ultrasonic transducers are located on the right side of the acquisition-data cable (see Figure 2-6 on page 29). The channel numbers are marked next to each connector.



**Figure 2-6** The conventional UT connections

#### IMPORTANT

The power output from the conventional UT channels is limited to 80 V. This is because these channels are connected to a phased array instrument, which imposes this voltage limit.

## 2.5 Phased Array Probe Connectors

Two phased array connector receptacles are mounted on the top of the InterBox (see Figure 2-7 on page 30). Rubber covers protect the receptacles when no connector is installed.



Figure 2-7 The protective covers for phased array connectors (PA1 and PA2)

The connector receptacles are identified as PA1 and PA2.

#### NOTE

The highest channel number on each PA range depends on how many channels are used for TOFD and conventional UT connections. The maximum total number of channels can be either 64 or 128, depending on the InterBox model.

For more information about channel numbers, refer to Table 8 on page 42.

## 2.6 Connecting the Phased Array Connectors

The two InterBox phased array connectors have covers that protect them from dust and other pollutants.

#### IMPORTANT

To maintain the water resistance of the InterBox, the PA connectors must be covered by the protective covers even when there is no PA probe connected to the instrument.

#### To connect a phased array connector to the InterBox

1. Remove the phased array protective cover (see Figure 2-8 on page 31).



Figure 2-8 Removing the PA protective covers

2. Align the pins of the phased array connector with the receiving holes on the receptacle (see Figure 2-9 on page 32).



Figure 2-9 Aligning the OmniScan connector

#### IMPORTANT

To avoid connector-pin problems, always make sure that the connector is aligned straight with respect to the receptacle before pushing it into the receptacle.

- 3. Push the connector into the receptacle to ensure a good connection (see Figure 2-10 on page 32).
- 4. Pull down the latch mechanism to lock the connector.



Figure 2-10 The OmniScan connector pushed in (left) and locked (right)

## 2.7 InterBox Installation

The InterBox can be attached to an Evident HSMT manual scanner with the supplied mounting bracket (see Figure 2-12 on page 34). A pair of T-nuts with thumb screws secures the InterBox to the frame of the scanner (see Figure 2-11 on page 33 and Figure 2-12 on page 34).



#### Figure 2-11 The mounting bracket for the HSMT manual scanner

#### To install or remove the InterBox

- 1. Identify a location on the scanner's frame where the InterBox will be installed. Ensure that this location allows access to the InterBox's different connectors without limiting the scanner's mobility (see Figure 2-12 on page 34).
- 2. Slide the two T-nuts into the frame bar of the scanner.
- 3. Move the InterBox assembly along the scanner's frame bar to the desired location.



Figure 2-12 The InterBox assembly attached to the scanner

4. Tighten the two thumb screws.

## 3. Maintenance

The InterBox requires very little maintenance to keep it in good physical and working condition. A periodic inspection and, depending on the operating environment, periodic cleaning may be required.

### 3.1 Preventive Maintenance

The InterBox does not require preventive maintenance. Only a regular inspection of the product is recommended to ensure that the InterBox functions correctly.

## 3.2 Unit Cleaning

The InterBox external surfaces can be cleaned when needed. This section provides the appropriate product-cleaning procedure.

#### To clean the unit

- 1. Ensure the unit is turned off by removing the source of power.
- 2. Disconnect all cables.
- 3. To bring the instrument back to its original finish, clean the housing with a soft cloth.
- 4. To remove persistent stains, use a damp cloth with a soft, soapy solution. Do not use abrasive products or powerful solvents that could damage the finish.
- 5. Wait until the instrument dries completely before connecting the cables.

## 4. Specifications

Element		Description
Instrument's physical characteristics	Overall dimensions (L × W × H)	151 mm × 100 mm × 100 mm (5.94 in. × 3.94 in. × 3.94 in.), without cable clearance. Cable-bend clearance is approximately 50 mm (1.97 in.).
	Weight	1 kg (2.2 lb) <sup>a</sup>
	Operating temperature	-10 °C to 60 °C (14 °F to 140 °F)
	Storage temperature	-20 °C to 70 °C (-4 °F to 158 °F)
	Relative humidity	Up to 85 %, noncondensing
	Wet location	Yes
	Altitude	Up to 2000 m
	Outdoor use	Yes
	Pollution level	2
	IP rating	Splash proof <sup>®</sup> (Designed for IP34 rating)
Main-cable characteristics	External material	– Flexible metallic-armored OR – PVC jacket
	Number of elements	64 elements or 128 elements micro- coax
	Default connector type	OmniScan connector (other types available as an option).

#### Table 2 InterBox Technical specifications

Element	Description			
PA connections	Voltage (max.)	80 V		
	PA connector type	OmniScan connectors		
UT connections	Voltage (max.)	80 V		
	UT connector type	LEMO-00 female connectors		
TRPP 5810	Connector type	LEMO-00 female connectors (See "TRPP 5810 Specifications" on page 38)		

Table 2	InterBox-	-Technical	specifications	(continued)
---------	-----------	------------	----------------	-------------

a. Without any cable attached.

b. If connectors or protective covers are in place.

## 4.1 TRPP 5810 Specifications

Table 3 TRPP 5810—Power su	pply
----------------------------	------

Voltage range	9 VDC to 14 VDC (12 VDC nominal)
Current	250 mA max.

#### Table 4 TRPP 5810-Receiver (preamplifier) specifications

Voltage gain	$40 \text{ dB} \pm 0.5 \text{ dB}$ into $50 \Omega$ at $10 \text{ MHz}$
Bandwidth (–3 dB)	0.5 MHz to 30 MHz with ±10 % tolerance
Input-referred noise	$\leq 2 \text{ nV}/\sqrt{\text{Hz}}$ with 50 $\Omega$ source impedance
Input/output HV protection	-300 V peak pulsed for pulse width ≤500 ns
Input impedance	$550 \Omega \pm 55 \Omega$
Output impedance	50 Ω ±5 Ω
Crosstalk between channels	≥100 dB with 10 MHz sine wave

#### Table 5 TRPP 5810—Pulser specifications

Output pulse voltage	-200 V ±20 V into 50 Ω
Output impedance	$\leq 6 \Omega$
Input triggering voltage	-15 V to $-200$ V, protected to $-300$ V

Input impedance	50 Ω ±5 Ω
Probe damping	Active, 50 $\Omega$ ±5 $\Omega$
Minimum pulse width	30 ns ±5 ns
Maximum pulse width	500 ns ±50 ns
Repeated pulse width error	±10 % for pulse width >50 ns, otherwise ±5 ns with -50 V min. input trig. voltage
Maximum pulse repetition freq. (PRF)	5 kHz for 100 ns pulse width, both channels
	10 kHz for 100 ns pulse width, single channel
	20 kHz for 50 ns pulse width, single channel (0.1 % total maximum duty cycle)

Table 5 TRPP 5810—Pulser specifications (continued)

#### 4.1.1 12 V Connector

The 12 V connector is used to supply power to the TRPP 5810 unit (see Figure 4-1 on page 39).

Description

Receptacle with 2 female contacts

Manufacturer, number

W.W. Fischer Inc., D.103.A051-130

Evident, 21AB0133

Suggested cable connector

W.W. Fischer Inc., S.103.A051-60/6.2-S

Evident, 21AB0132



Figure 4-1 The 12 V connector

Pin	I/O	Signal	Description
1	Input	12 VDC	9 VDC to 14 VDC input (12 VDC nominal), 250 mA max.
2	N/A	GND	Ground

#### Table 6 InterBox-Pinout for the 12 V connector

### 4.1.2 P and R Connectors

The P and R connectors on the InterBox unit are used for pulser and receiver connections, coming from or going to the TOFD probes (see Figure 4-2 on page 40).

Description

Coaxial receptacle

Manufacturer, number

LEMO, EPS.00.250.NTN

Evident, 21AB0056

Suggested cable connector

LEMO, FFC.00.250.CTAC31

Equivalent: W.W. Fischer, S.101.A004/3.0

Evident, 21AB0016



Figure 4-2 The P and R connector

## 4.2 InterBox Connector Configurations and Ordering Numbers

Table 7 on page 41 specifies the total number of connectors, for each type of connection, that are included on each InterBox model. Table 8 on page 42 contains the designated channel numbers for the connectors.

In the tables, the InterBox model numbers are coded as follows:



#### Figure 4-3 InterBox order number nomenclature

InterBox model	Number of connectors								
Interbox model	Phased array UT	TOFD (TRPP 5810)	Conventional UT						
EIB-T-0-x-x-xx	2	4	0						
EIB-T-4-x-x-xx	2	4	4						
EIB-T-8-x-x-xx	2	4	8						
EIB-NT-0-x-x-xx	2	0	0						
EIB-NT-4-x-x-xx	2	0	4						
EIB-NT-8-x-x-xx	2	0	8						
EIB64-NT-0-x-x-xx	2	0	0						
EIB64-NT-4-x-x-xx	2	0	4						
EIB64-NT-8-x-x-xx	2	0	8						
EIB64-T-0-x-x-xx	2	4	0						
EIB64-T-4-x-x-xx	2	4	4						
EIB64-T-8-x-x-xx	2	4	8						

#### Table 7 InterBox-Number of connectors

InterBox commercial model	Phased array UT		TOFD (TRPP 5810)			Conventional UT								
	PA1	PA2	P1	P2	R1	R2	UT 1	UT 2	UT 3	UT 4	UT 5	UT 6	UT 7	UT 8
EIB-T-0-x-x-xx	1–62	65–126	63	64	128	127	а							
EIB-T-4-x-x-xx	1-60	65–124	63	64	128	127			61	62			125	126
EIB-T-8-x-x-xx	1–58	65–122	63	64	128	127	59	60	61	62	123	124	125	126
EIB-NT-0-x-x-xx	1-64	65–128												
EIB-NT-4-x-x-xx	1–62	65–126							63	64			127	128
EIB-NT-8-x-x-xx	1-60	65–124					61	62	63	64	125	126	127	128
EIB64-NT-0-x-x-xx	1–32	33–64												
EIB64-NT-4-x-x-xx	1–30	33–62							31	32			63	64
EIB64-NT-8-x-x-xx	1–28	33–60					29	30	31	32	61	62	63	64
EIB64-T-0-x-x-xx	1–30	33–62	31	32	64	63								
EIB64-T-4-x-x-xx	1–28	33–60	31	32	64	63			29	30			61	62
EIB64-T-8-x-x-xx	1–26	33–58	31	32	64	63	27	28	29	30	59	60	61	62

Table 8 InterBox—Channel numbering

a. For this table: if a table box is empty, channel numbering does not apply.

#### NOTE

The first three sets of characters in an InterBox model number determine the number of UT connectors, and whether a TOFD pulser/preamplifier is included. These first three sets of characters represent the characteristics of the box itself. The last three sets of characters define the main cable options.

## List of Figures

Figure 1-1	InterBox model EIB-T-8-M-15-OM-Connector locations	. 23
Figure 2-1	The acquisition-data cable	. 25
Figure 2-2	Aligning the marks for the power connector	. 26
Figure 2-3	The power cable connection	. 27
Figure 2-4	The TOFD connections	. 27
Figure 2-5	The label with probe-connection diagram	. 28
Figure 2-6	The conventional UT connections	. 29
Figure 2-7	The protective covers for phased array connectors (PA1 and PA2)	. 30
Figure 2-8	Removing the PA protective covers	31
Figure 2-9	Aligning the OmniScan connector	. 32
Figure 2-10	The OmniScan connector pushed in (left) and locked (right)	. 32
Figure 2-11	The mounting bracket for the HSMT manual scanner	. 33
Figure 2-12	The InterBox assembly attached to the scanner	. 34
Figure 4-1	The 12 V connector	. 39
Figure 4-2	The P and R connector	40
Figure 4-3	InterBox order number nomenclature	41

## **List of Tables**

Table 1	InterBox—Pinout for the P and R connectors	28
Table 2	InterBox—Technical specifications	37
Table 3	TRPP 5810—Power supply	38
Table 4	TRPP 5810-Receiver (preamplifier) specifications	38
Table 5	TRPP 5810—Pulser specifications	38
Table 6	InterBox—Pinout for the 12 V connector	40
Table 7	InterBox—Number of connectors	41
Table 8	InterBox – Channel numbering	42
	•	